

COBRA

Dry Screw Vacuum Pumps
NS 0600 C Semicon

Instruction Manual

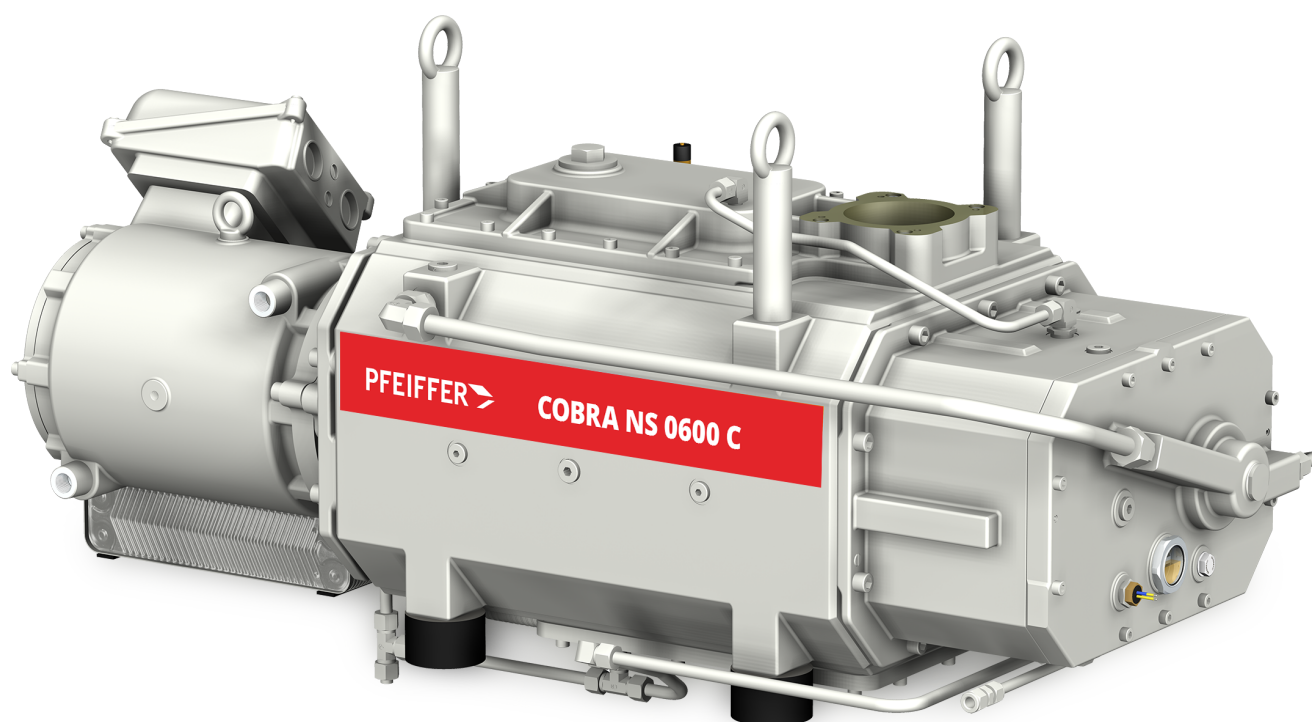


Table of Contents

1	Safety	4
2	Product Description	5
2.1	Operating Principle	7
2.2	Intended Use	7
2.3	Start Controls.....	8
2.4	Standard Features.....	8
2.4.1	Water Cooling	8
2.4.2	Resistance Thermometer (TSA).....	8
2.4.3	Sealing Systems	8
2.5	Optional Accessories.....	8
2.5.1	Silencer	8
2.5.2	Barrier Gas System	8
2.5.3	Dilution Gas System	8
2.5.4	Purge Gas System.....	8
2.5.5	Resistance Thermometer	9
2.5.6	Temperature Switch (TS).....	9
2.5.7	Pressure Relief Valve (PRE)	9
2.5.8	Cooling Water Flowswitch (FSA).....	9
2.6	P&ID "Piping and Instrumentation Diagram"	9
3	Transport and Handling	10
4	Storage.....	12
5	Installation.....	13
5.1	Installation Conditions	13
5.2	Connecting Lines / Pipes	13
5.2.1	Inlet Connection	14
5.2.2	Exhaust Connection	14
5.2.3	Cooling Water Connection	15
5.3	Filling Oil.....	16
5.4	Filling Cooling Liquid	18
6	Electrical Connection	19
6.1	Machine delivered without Control Box or Variable Speed Drive (VSD)	20
6.2	Wiring Diagram Three-Phase Motor (Pump Drive).....	21
6.3	Wiring Diagram Solenoid Valve (Optional)	22
6.4	Electrical Connection of the Monitoring Devices	22
6.4.1	Wiring Diagram Temperature Switch	22
6.4.2	Wiring Diagram Resistance Thermometer.....	23
6.4.3	Wiring Diagram Flow Switch (Optional).....	23
7	Commissioning	24
8	Maintenance	25
8.1	Maintenance Schedule	26
8.2	Oil Level Inspection.....	27
8.2.1	Oil Level, Machine Operating.....	27
8.3	Oil Color Inspection	27
8.4	Cooling Liquid Level Inspection	28
8.5	Oil Change.....	28
8.6	Cooling Liquid Change	31
9	Overhaul	33
10	Decommissioning	34

10.1	Dismantling and Disposal	34
11	Spare Parts	35
12	Troubleshooting	36
13	Technical Data	38
14	Cooling Liquid	39
15	Oil	40
16	EU Declaration of Conformity	41
17	UK Declaration of Conformity.....	42

1 Safety

Prior to handling the machine, this instruction manual should be read and understood. If anything needs to be clarified, contact your manufacturer representative.

Read this instruction manual carefully before use and keep for future reference.

This instruction manual remains valid as long as the customer does not change anything on the product.

The machine is intended for industrial use. It must be handled only by technically trained personnel.

Always wear appropriate personal protective equipment in accordance with the local regulations.

The machine has been designed and manufactured in accordance with the state-of-the-art methods. Nevertheless, residual risks may remain, as described in the following chapters and in accordance with the chapter *Intended Use* [→ 7].

This instruction manual highlights potential hazards where appropriate. Safety notes and warning messages are tagged with one of the keywords DANGER, WARNING, CAUTION, NOTICE and NOTE as follows:



DANGER

... indicates an imminent dangerous situation that will result in death or serious injuries if not prevented.



WARNING

... indicates a potentially dangerous situation that could result in death or serious injuries.



CAUTION

... indicates a potentially dangerous situation that could result in minor injuries.



NOTICE

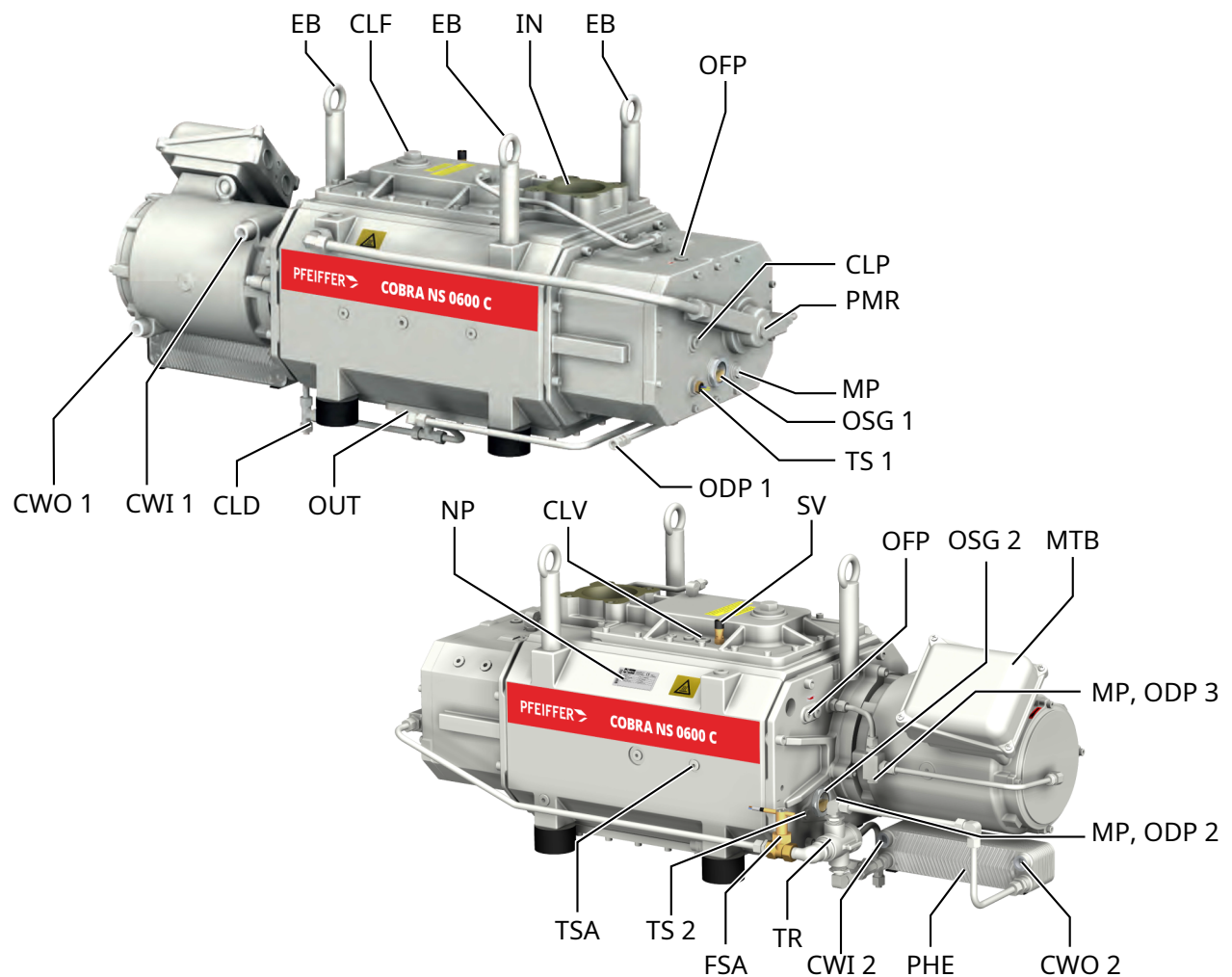
... indicates a potentially dangerous situation that could result in damage to property.



NOTE

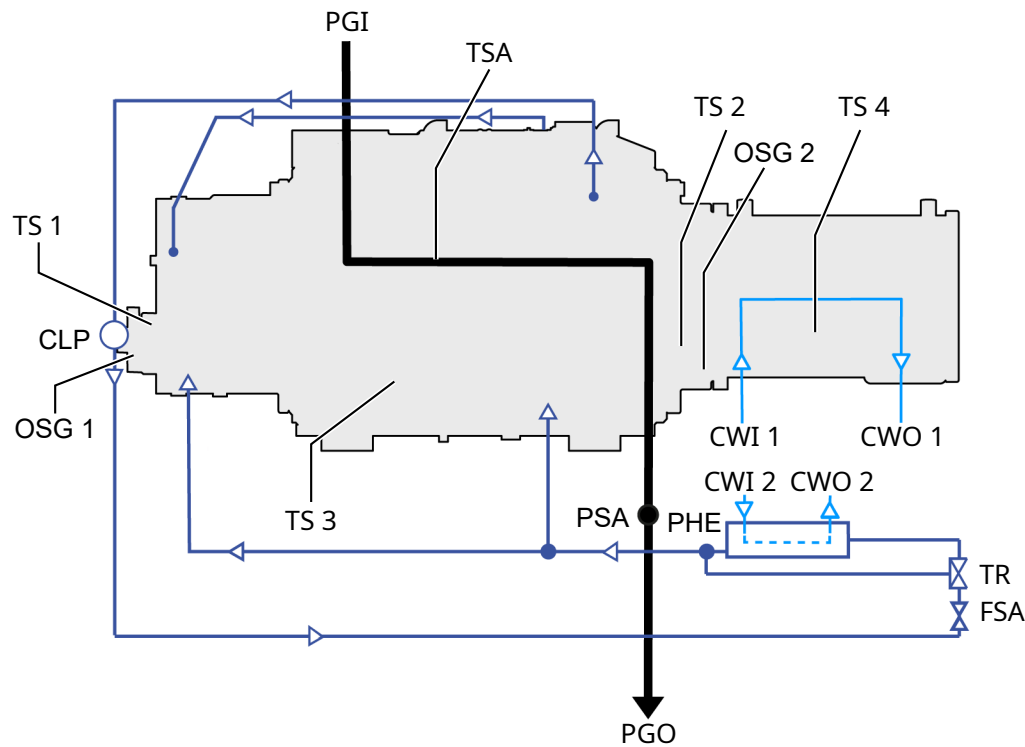
... indicates helpful tips and recommendations, as well as information for efficient and trouble-free operation.

2 Product Description



Description			
IN	Inlet connection (Inlet)	OUT	Exhaust connection (Outlet)
CLD	Cooling liquid drain plug	CLF	Cooling liquid fill plug
CLP	Cooling liquid pump	CLV	Cooling liquid vent plug
CWI 1	Cooling water inlet (motor)	CWI 2	Cooling water inlet (heat exchanger + cylinder)
CWO 2	Cooling water outlet (motor)	CWO 2	Cooling water outlet (heat exchanger + cylinder)
EB	Eye bolt	FSA	Cooling water flow switch
MP	Magnetic plug	MTB	Motor terminal box
NP	Name plate	ODP 1	Oil drain plug
ODP 2	Oil drain plug	ODP 3	Oil drain plug
OFP	Oil fill plug	OSG 1	Oil sight glass
OSG 2	Oil sight glass	PHE	Plate heat exchanger
PMR	Plug for manual rotation of rotors	SV	Safety valve
TR	Temperature regulator, 55°C	TSA	Resistance thermometer (Oil temperature)
TS 1	Temperature switch, 120°C	TS 3	Temperature switch, 100°C

Process Gas Diagram



Description			
PGI	Process gas inlet	PGO	Process gas outlet
CLP	Cooling liquid circulating pump	CWI 1	Cooling water inlet (motor)
CWI 2	Cooling water inlet (heat exchanger + cylinder)	CWO 2	Cooling water outlet (motor)
CWO 2	Cooling water outlet (heat exchanger + cylinder)	FSA	Cooling water flow switch
OSG 1	Oil sight glass	OSG 2	Oil sight glass
PHE	Plate heat exchanger	PSA	Overpressure sensor
TR	Temperature regulator, 55°C	TSA	Resistance thermometer, oil temperature (optional)
TS 1	Temperature switch, 120°C	TS 2	Temperature switch, oil temperature 140°C
TS 3	Temperature switch, cooling liquid temperature 100°C	TS 4	Temperature switch, motor 155°C

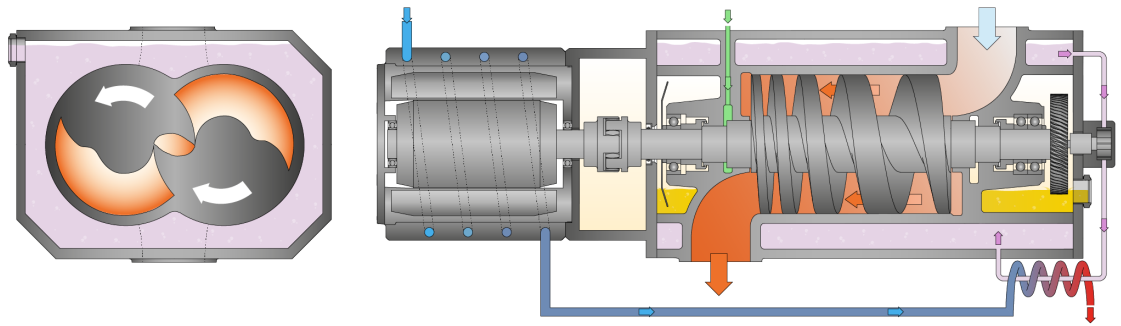
 NOTE

Technical term.
In this instruction manual, we consider that the term ‘machine’ refers to the ‘vacuum pump’.

 NOTE

Illustrations.
In this instruction manual, the illustrations may differ from the appearance of the machine.

2.1 Operating Principle



The machine works on the one-stage, twin-screw pump principle.

Two screw rotors rotate inside the cylinder. The pumped medium is trapped between the cylinder and screw chambers, compressed, and transported to the gas outlet. During the compression process, the two screw rotors do not come into contact with each other or with the cylinder. There is no need for a lubrication or an operating fluid in the compression chamber.

2.2 Intended Use



WARNING

In case of foreseeable misuse outside the intended use of the machine.

Risk of injuries!

Risk of damage to the machine!

Risk of damage to the environment!

- Make sure to follow all instructions described in this manual.

Conveying of other media leads to an increased thermal and/or mechanical load on the machine and is permissible only after a consultation with the manufacturer.

The machine is intended for indoor placement in a non-potentially explosive environment.

The machine is capable of maintaining ultimate pressure, see Technical Data.

The machine is suitable for continuous operation.

Permitted environmental conditions, see Technical Data.



NOTICE

Chemical compatibility of the process gases with the machine component materials.

Risk of corrosion inside the compression chamber which can reduce performance and its life-time!

- Check if the process gases are compatible with those following materials:
 - Ductile cast iron
 - Nickel
 - Polytetrafluoroethylene (PTFE)
 - Steel
 - Stainless Steel
 - Fluor elastomer (FKM/FPM)
- Contact your Busch representative for further advice and information.

Solid particles must not get into the vacuum pump. Procedural errors can result in the pump sucking in a certain quantity of liquid. If the pump has sucked in liquid, a short drying time is necessary at the end of the process.

2.3 Start Controls

The machine comes without start controls. The control of the machine is to be provided in the course of installation.

The machine must be equipped with a variable speed drive (not included in the scope of supply).

2.4 Standard Features

2.4.1 Water Cooling

The machine is driven by a water-cooled motor.

The machine is cooled by a cooling liquid circuit in the cylinder cover and cylinder.

The cooling liquid pump (CLP) allows a recirculating flow in the cooling liquid chamber.

The cooling liquid is cooled by a plate heat exchanger (PHE) which must be connected to the water main.

2.4.2 Resistance Thermometer (TSA)

The resistance thermometer monitors the A-side oil temperature of the machine. A second resistance thermometer might be installed to monitor the exhaust gas temperature.

Warning and trip signals must be set, see *Wiring Diagram Resistance Thermometer* [→ 23].

2.4.3 Sealing Systems

The machine is equipped with labyrinth seals on the motor side and inlet side.

Sealing systems prevent the process gas going to the bearings chambers.

Depending on the application, the sealing systems efficiency can be improved with a barrier gas system, see *Barrier Gas System* [→ 8].

2.5 Optional Accessories

2.5.1 Silencer

A silencer at the exhaust connection (OUT) can be installed to reduce the exhaust gas noise.

2.5.2 Barrier Gas System

The barrier gas system allows the supply of compressed air or nitrogen into the motor side shaft seals to improve the sealing efficiency.

The barrier gas system for labyrinth seals or oil-lubricated single mechanical seal allows the supply of nitrogen into the intermediary chambers to improve the sealing efficiency for the process gases and the gear oil.

2.5.3 Dilution Gas System

The dilution gas system prevents the formation of condensates or dilutes them. The nitrogen is fed directly into the cylinder.

2.5.4 Purge Gas System

The purge gas system fitted to the inlet flange allows to flush the machine after use or during operation. This system consists of a solenoid valve which enables to open and close the purge circuit. The filtered gas is fed directly into the inlet flange.

2.5.5 Resistance Thermometer

The resistance thermometer monitors the cooling liquid temperature of the machine.

A trip signal must be set. The machine must be stopped when the cooling liquid temperature reaches .

2.5.6 Temperature Switch (TS)

The temperature switch monitors the cooling liquid temperature of the machine.

A trip signal must be set. The machine must be stopped when the cooling liquid temperature reaches .

2.5.7 Pressure Relief Valve (PRE)

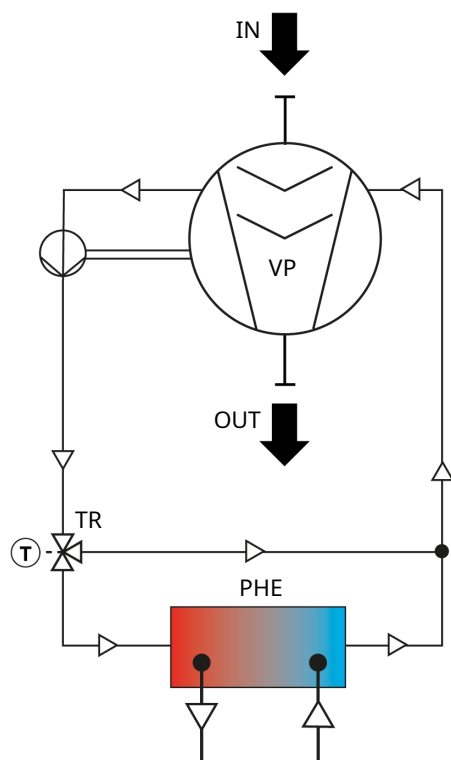
The pressure relief valve (PRE) prevents excessively high pressure in the cylinder. Relief pressure: 6 bar.

2.5.8 Cooling Water Flowswitch (FSA)

The flow of the cooling water is checked by the flowswitch FSA.

The flowswitch FSA must be connected in such a way that switching-on leads to an alarm and stopping of the vacuum pump when the flow drops below 3 l/min.

2.6 P&ID "Piping and Instrumentation Diagram"



Description

IN	Inlet connection (Inlet)	OUT	Exhaust connection (Outlet)
PHE	Plate Heat Exchanger	TR	Temperature Regulator
VP	Vacuum pump		

3 Transport and Handling



WARNING

Suspended load.

Risk of severe injury!

- Do not walk, stand, or work under suspended loads.



WARNING

Lifting the machine using the motor eye bolt.

Risk of severe injury!

- Do not lift the machine using the eye bolt fitted to the motor.
- Only lift the machine as shown.

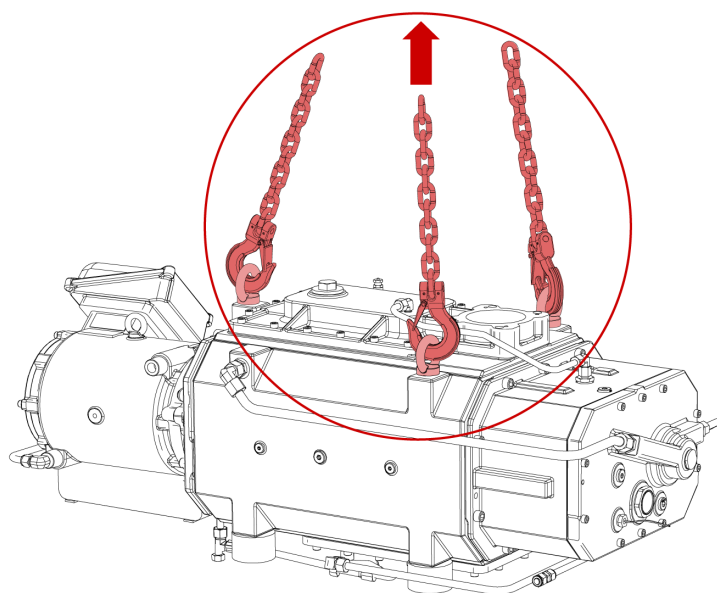


NOTICE

In case the machine is already filled with oil.

Tilting a machine that is already filled with oil can cause large quantities of oil to ingress into the cylinder.

- Drain the oil prior to every transport or always horizontally transport the machine.
- To find out the weight of the machine, refer to the chapter Technical Data or the name plate (NP).
- Make sure that the eye bolt(s) (EB) is/are in faultless condition, fully screwed in and tightened by hand.



- Check that the machine has not been damaged during transport.

If the machine is mounted and secured on a transport support (pallet):

- Remove the machine from the transport support before installation.

4 Storage

- Seal hermetically all apertures with the caps provided with the machine, or with adhesive tape if the caps are no longer available.
- Store the machine indoors, in a dry place, away from dust and vibrations and if possible, in original packaging, preferably at temperatures between 5 ... 55 °C.

If the machine is to be stored for more than 3 months:

- Seal hermetically all apertures with the caps provided with the machine, or with adhesive tape if the caps are no longer available.
- Store the machine indoors, in a dry place, away from dust and vibrations and if possible, in original packaging, preferably at temperatures between 5 ... 55 °C.

5 Installation

5.1 Installation Conditions



NOTICE

Use of the machine outside of the permitted installation conditions.

Risk of premature failure!

Loss of efficiency!

- Make sure that the installation conditions are fully respected.
- Make sure that the environment of the machine is not potentially explosive.
- Make sure that the ambient conditions comply with the Technical Data.
- Make sure that the environmental conditions comply with the protection class of the motor and the electrical elements.
- Make sure that the installation space or location is vented such that sufficient cooling of the machine is provided.
- Make sure that the oil sight glass (OSG) remains easily visible.
- Make sure that enough space remains for maintenance work.
- Make sure that the machine is placed or mounted horizontally, a maximum deviation of 1° in any direction is acceptable.
- Check the oil level, see *Oil Level Inspection* [→ 27].
- Check the cooling liquid level, see *Cooling Liquid Level Inspection* [→ 28].
- Make sure that the cooling water complies with the requirements, see *Cooling Water Connection*.

5.2 Connecting Lines / Pipes

- Remove all protective covers before installation.
- Make sure that the connection lines cause no stress on the connections of the machine. Therefore, we recommend installing flexible lines at the inlet and exhaust connections.
- Make sure that the diameter of the connecting lines over the entire length is at least as large as the connections of the machine.

In case of long connecting lines:

- Use larger diameters to avoid a loss of efficiency.
- Contact your manufacturer representative for more information.

5.2.1 Inlet Connection



WARNING

Unprotected inlet connection.

Risk of severe injury!

- Do not put hand or fingers in the inlet connection.



NOTICE

Ingress of foreign objects or liquids.

Risk of damage to the machine!

If the inlet gas contains dust or other foreign solid particles:

- Install a suitable filter (5 micron or less) at the inlet of the machine.

Connection size(s):

- DN100 ISO-K, DIN 28404 or DN100 ISO-F, DIN 28404

If the machine is used as part of a vacuum system:

- Busch recommends the installation and use of an isolation valve to prevent the machine from running backwards.
- Busch also recommends not opening the isolation valve until at least the minimum machine speed has been reached.
- Make sure that the connection lines cause no stress on the connections of the machine. Therefore, we recommend installing flexible lines at the inlet and exhaust connections.

5.2.2 Exhaust Connection



WARNING

Unprotected exhaust connection.

Risk of severe injury!

- Do not put hand or fingers in the exhaust connection.



NOTICE

Exhaust gas flow obstructed.

Risk of damage to the machine !

- Make sure that the exhaust gas will flow without obstruction. Do not shut off or throttle the exhaust line or use it as a pressurized air source.

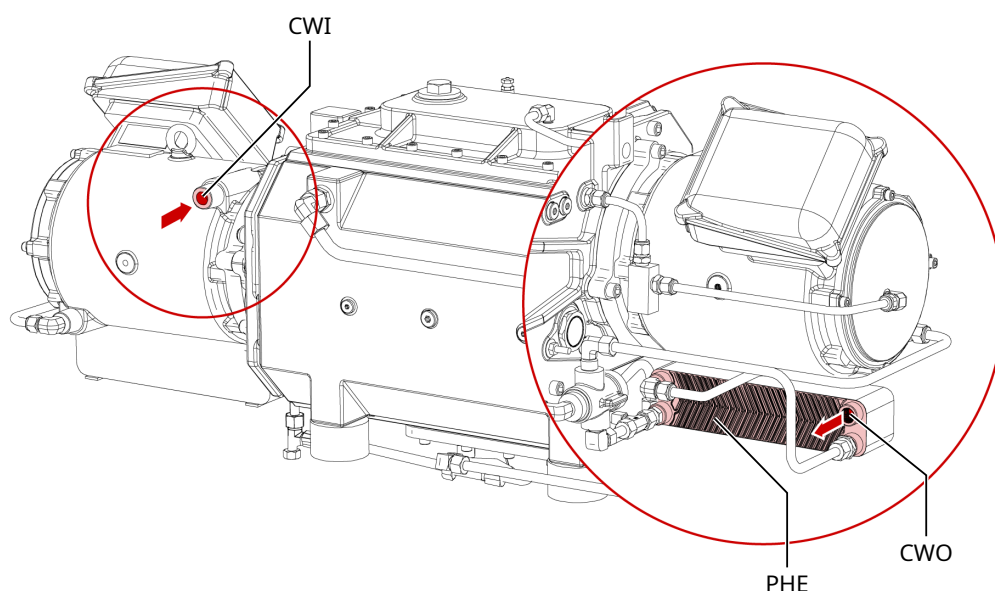
Connection size(s):

At the machine discharge connection:

- DN100 ISO-K, DIN 28404 or DN100 ISO-F, DIN 28404

- Make sure that the connection lines cause no stress on the connections of the machine. Therefore, we recommend installing flexible lines at the inlet and exhaust connections.
- Make sure that the counter pressure (also called “back pressure”) at the exhaust connection (OUT) does not exceed the maximum allowable exhaust pressure, see Technical Data.

5.2.3 Cooling Water Connection



CWI	Cooling water inlet	CWO	Cooling water outlet
PHE	Plate heat exchanger		

- Connect the cooling water connections (CWI / CWO) to the water supply.

Connection size:

- G ½", ISO 228-1 (CWI / CWO)
- Make sure that the cooling water complies with the following requirements:

Supply capacity	l/min	8
Water pressure	bar (g)	1.5 ... 5
Supply temperature	°C	+5 ... +30
Required pressure differential across supply and return	bar (g)	≥ 1.5

- To reduce the maintenance effort and ensure a long product lifetime, we recommend the following cooling water quality:

Hardness	mg/l (ppm)	< 90
Properties	Clean & clear	
PH value	7 ... 9	
Particle size	µm	< 200
Chloride	mg/l	< 100
Electrical conductivity	µS/cm	≤ 100
Free chloride	mg/l	< 0.3
Materials in contact with the cooling water	Stainless steel, copper	

i NOTE

Water hardness unit conversion.

1 mg/l (ppm) = 0.056 °dh (german degree) = 0.07 °e (english degree) = 0.1 °fH (french degree)

5.3 Filling Oil

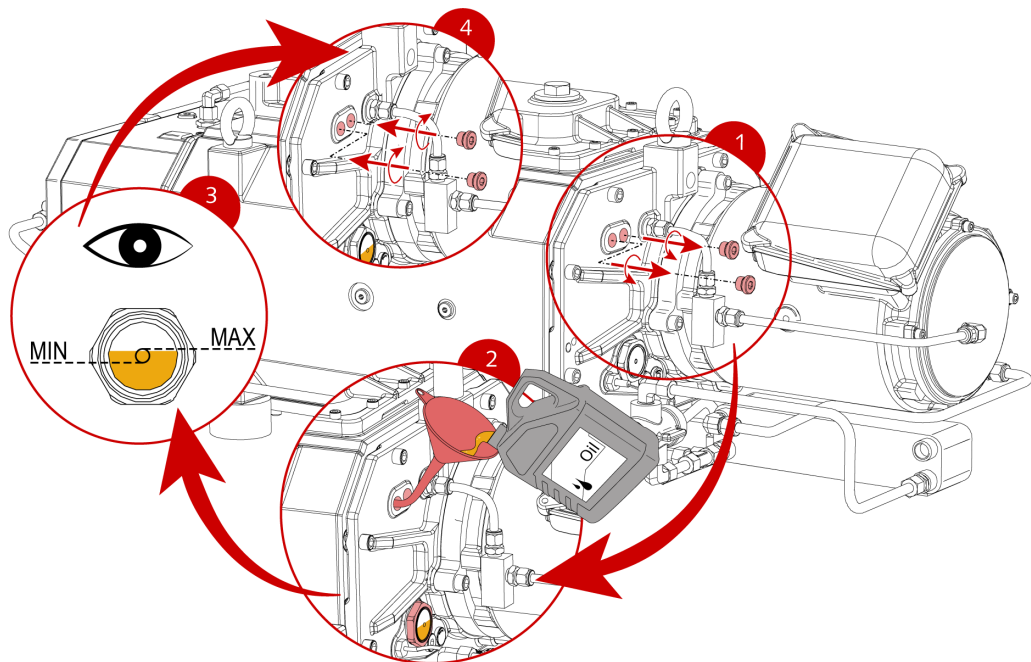
! NOTICE

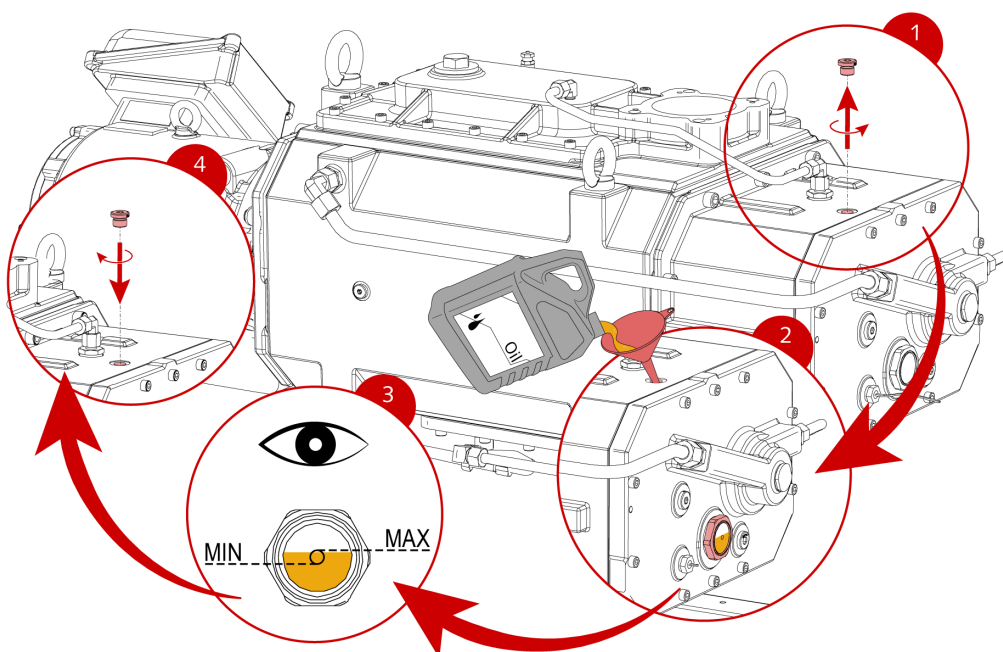
Use of an inappropriate oil.

Risk of premature failure!

Loss of efficiency!

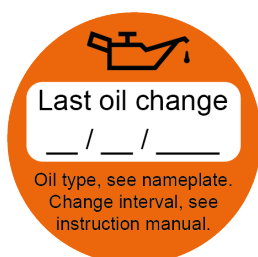
- Use only the type of oil specified on the machine nameplate.
- For information on oil type and filling capacities, see the Technical Data and Oil chapters.





When oil filling is complete:

- Note the date of the oil change on the sticker.

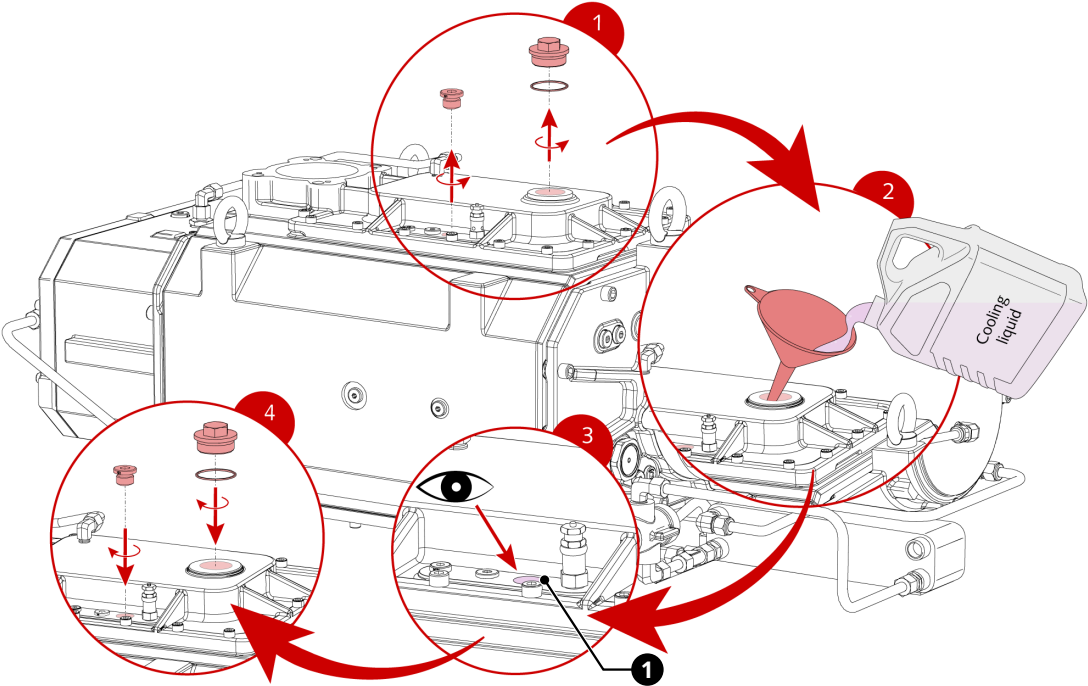


If there is no sticker on the machine:

- Order it from your Busch representative (article number 0565 568 959).

5.4 Filling Cooling Liquid

For cooling liquid type and cooling liquid capacity see Technical Data and *Cooling Liquid* [→ 39].



Description			
1	Fill up to the top of the vent orifice		

6 Electrical Connection



DANGER

Live wires.

Risk of electrical shock!

- Electrical installation work must only be executed by qualified personnel.

INSTALLATION(S) CURRENT PROTECTION:



DANGER

Missing current protection.

Risk of electrical shock!

- Provide current protection in accordance with EN 60204-1 on your installation(s).
- The electrical installation must comply with the applicable national and international standards.



NOTICE

Electromagnetic compatibility.

- Make sure that the motor of the machine will not be affected by electric or electromagnetic disturbance from the mains. If necessary, contact your Busch representative for more information.
- Make sure that the EMC of the machine is compliant with the requirements of your supply network system, if necessary, provide further interference suppression (EMC of the machine, see *EU Declaration of Conformity* [→ 41] or *UK Declaration of Conformity* [→ 42]).



WARNING

The operating rotational speed of the drive motor must correspond to the pump's name plate value. Do not exceed the mentioned rotational speed.

$n_{\max} = 3000 \text{ min}^{-1} \rightarrow 50\text{Hz} \pm 2\%$

$n_{\max} = 3600 \text{ min}^{-1} \rightarrow 60\text{Hz} \pm 2\%$

$n_{\max} = 4170 \text{ min}^{-1} \rightarrow 72\text{Hz}$

Risk of damage to the vacuum pump!

 PFEIFFER  Pfeiffer Vacuum Korea., Ltd VACUUM+PAB SOLUTIONS 4th, 8, Nojack-ro 1ga-gil, Hwaseong-si, Gyeonggi-do, Korea www.pfeiffer-vacuum.com	
   Year 2025 Made in Korea	
Vacuum Pump NS 0600 C L01 WKKK	S/N = KRM125300020
$P_{\text{abs}} = 0.01 \text{ hPa (mbar)}$	$\dot{V}_{\text{max}} = 600 \text{ m}^3/\text{h}$
$n_{\max} = \text{****} \text{ min}^{-1}$ 	$\bar{m} = 600 \text{ kg}$
Oil = Busch YLC 250 B	Oil quantity = 1.6 L

$n_{\max} = 3000 \text{ min}^{-1}$
or
 $n_{\max} = 3600 \text{ min}^{-1}$

6.1 Machine delivered without Control Box or Variable Speed Drive (VSD)



DANGER

Live wires.

Risk of electrical shock!

- Electrical installation work must only be executed by qualified personnel.
-
- Make sure that the power supply for the motor is compatible with the data on the name plate of the motor.
 - If the machine is equipped with a power connector, install a residual current protective device to protect persons in case of a defective insulation.
 - Busch recommends installing a type B residual protective device suitable for the electrical installation.
 - Provide a lockable disconnect switch or an emergency stop switch on the power line so that the machine is completely secured in case of an emergency situation.
 - Provide a lockable disconnect switch on the power line so that the machine is completely secured during maintenance tasks.
 - Provide an overload protection according to EN 60204-1 for the motor.
 - Connect the protective earth conductor.
 - Electrically connect the motor.



NOTICE

The motor frequency is below 20 Hz.

Risk of damage to the machine!

- The motor nominal speed must always be higher than 1200 min^{-1} (20 Hz).



NOTICE

The admissible motor nominal speed exceeds the recommendation.

Risk of damage to the machine!

- Check the admissible motor nominal speed (n_{max}) on the name plate of the machine (NP).
- Make sure to comply with it.
- For more information, consult the chapter Technical Data.



NOTICE

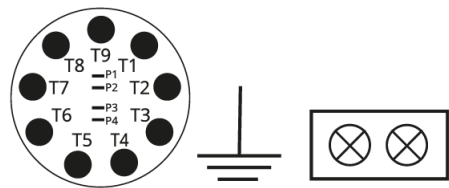
Incorrect connection.

Risk of damage to the motor!

- The wiring diagrams below are examples only. See inside the terminal box for motor connection instructions and diagrams.

6.2 Wiring Diagram Three-Phase Motor (Pump Drive)

Motor connectors:



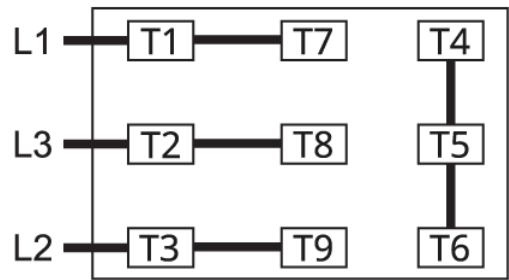
Connection of motor temperature switches (Recommended):



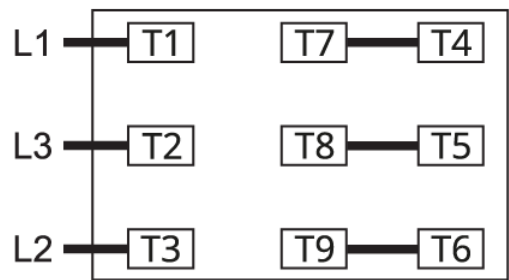
MTS = Motor temperature switch (In motor coil)

Control voltage: ≤ 250 V - **Max current:** 1.6 A

Double star connection (low voltage):



Star connection (high voltage):



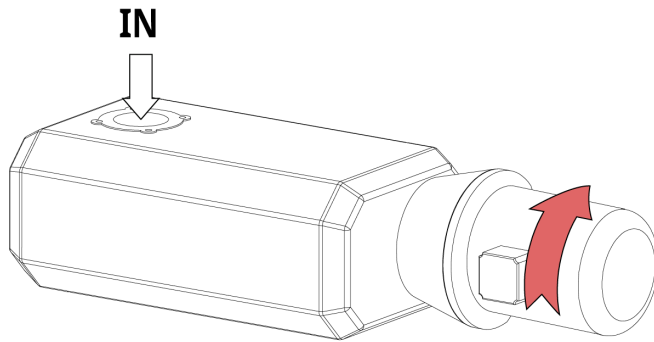
NOTICE

Incorrect direction of rotation.

Risk of damage to the machine!

- Operation in the wrong direction of rotation can destroy the machine in a short time! Prior to start-up, ensure that the machine is operated in the right direction.

The intended rotation direction of the motor is defined by the illustration below:



- Jog the motor briefly.
- With a phase rotation tester, check if the wiring corresponds to the correct direction of rotation.

If the rotation of the motor must be changed:

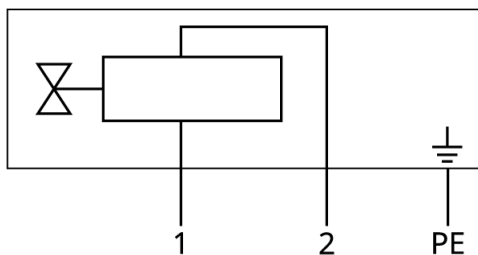
- Switch any two of the motor phase wires.

6.3 Wiring Diagram Solenoid Valve (Optional)

Article number: 0654 000 092

Electrical data: $U = 24 \text{ VDC}$; $P_{\text{max}} = 8 \text{ W}$; no polarity to be observed

Contact: Normally closed



6.4 Electrical Connection of the Monitoring Devices



NOTE

To prevent potential nuisance alarms, Busch recommends that the control system is configured with a time delay of at least 20 seconds.

6.4.1 Wiring Diagram Temperature Switch

Part no.: 0651 569 362

Connector: WAGO CAGE CLAMP®

AC ($\cos\varphi=1$): $U = 250 \text{ V}$; $I = 2.5 \text{ A}$

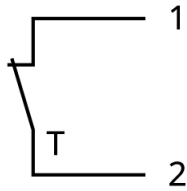
AC ($\cos\varphi=0.6$): $U = 250 \text{ V}$; 1.6 A

DC: $U = 24 \text{ V}$; $I = 1.6 \text{ A}$

DC: $U = 48 \text{ V}$; $I = 1.25 \text{ A}$

Contact: Normally closed

Switch point (T): pin 1 + 2 = $100 \text{ }^{\circ}\text{C}$



6.4.2 Wiring Diagram Resistance Thermometer

Part no.: PT100: 0651 543 954

Supplier reference: PT100: Albert Balzer AG ref.: TFE/ BDAE

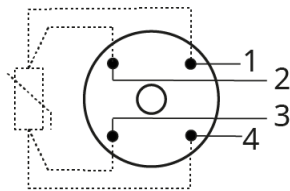
P&ID position: TSA

Electrical data (PT100): $U_i = 30 \text{ VDC}$; $I_i = 100 \text{ mA}$; $P_i = 0.1 \dots 0.75 \text{ W}$

Warning signal: A warning signal can be set prior the trip signal.

Trip signal: $T_{\text{trip}} (\text{TSA+}/0104) = 80^\circ\text{C}$ (A side)

Wiring without transmitter:



1 and 2 = Red; 3 and 4 = White

6.4.3 Wiring Diagram Flow Switch (Optional)

Article number: No Busch reference (Integrated into the flow meter)

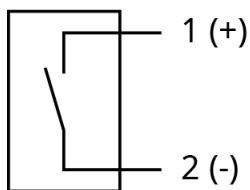
Supplier reference: Pepperl+Fuchs RC15-14-N3

Electrical data: $U = 5 \dots 25 \text{ V}$; $I = 1 \dots 3 \text{ mA}$

Switching element function: NAMUR, bistable

Contact: Normally open

Switch point: 3 SLM ► min. volume flow



1 = Brown; 2 = Blue

7 Commissioning



CAUTION

In operation, the surface of the machine may reach temperatures over 70°C.

Risk of burns!

- Avoid contact with the machine during and directly after operation.



NOTICE

The machine is normally shipped without oil.

Operation without oil will ruin the machine in short time!

- Prior to commissioning, the machine must be filled with oil, see Filling Oil.



NOTICE

The machine can be shipped without cooling liquid.

Operation without cooling liquid will ruin the machine in short time!

- Prior to commissioning, the machine must be filled with cooling liquid, see *Filling Cooling Liquid* [→ 18].



NOTICE

Lubricating a dry running machine (compression chamber).

Risk of damage to the machine!

- Do not lubricate the compression chamber of the machine with oil or grease.
- Make sure that the *Installation Conditions* [→ 13] are met.
- Open the water supply.
- Make sure that the maximum permissible number of starts does not exceed 2 starts per hour. Those starts should be spread within the hour.
- Make sure that the operating conditions comply with the Technical Data.
- After a few minutes of operation, perform an *Oil Level Inspection* [→ 27].
- After a few minutes of operation, perform a *Cooling Liquid Level Inspection* [→ 28].

As soon as the machine is used under normal operating conditions:

- Measure the motor current and record it as reference for future maintenance and trouble-shooting work.

8 Maintenance



DANGER

Live wires.

Risk of electrical shock!

- Electrical installation work must only be executed by qualified personnel.



DANGER

Live wires. Carry out any work on the variable speed drive and motor.

Risk of electrical shock!

- Electrical installation work must only be executed by qualified personnel.



WARNING



The machine is contaminated with hazardous material.

Risk of poisoning!

Risk of infection!

If the machine is contaminated with hazardous material:

- Wear appropriate personal protective equipment.



CAUTION

Hot surface.

Risk of burns!

- Before doing anything that requires touching the machine, let it cool down first.



CAUTION

Hot liquids.

Risk of burns!

- Before draining liquids, let the machine cool down first.



CAUTION

Failing to properly maintain the machine.

Risk of injuries!

Risk of premature failure and loss of efficiency!

- Maintenance work must only be executed by qualified personnel.
- Respect the maintenance intervals or ask your Busch representative for service.



NOTICE

Using inappropriate cleaners.

Risk of removing safety stickers and protective paint!

- Do not use incompatible solvents to clean the machine.

- Stop the machine and lock it to prevent accidental start-up.
- Close the water supply.
- Vent the connected lines to atmospheric pressure.

If necessary:

- Disconnect all connections.

8.1 Maintenance Schedule

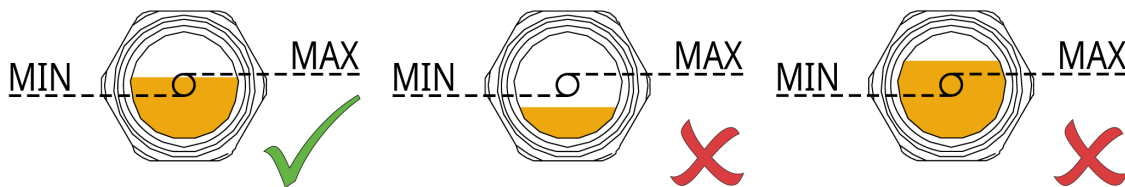
The maintenance intervals depend very much on the individual operating conditions. The intervals given below are considered as starting values which should be individually shortened or extended as appropriate.

Particularly harsh applications or heavy-duty operation, such as high dust loads in the environment or in the process gas, other contamination or ingress of process material, can make it necessary to shorten the maintenance intervals significantly.

Interval	Maintenance work
Monthly	• Check the oil level, see <i>Oil Level Inspection</i> [→ 27]. • Check the cooling liquid level, see <i>Cooling Liquid Level Inspection</i> [→ 28]. • Check the machine for oil leaks. In case of leaks, have the machine repaired (Contact Busch).
Yearly	• Carry out a visual inspection and clean the machine from dust and dirt. • Check the electrical connections and the monitoring devices.
Every 1000 hours.	• Check the silencer (SI) and clean it if necessary.
Every 5000 hours or after 1 year	• Change the cooling liquid, see <i>Cooling Liquid Change</i> [→ 31]. • Clean the magnetic plugs (MP).
Every 16000 hours or after 4 years	• Change the oil of the gear and bearing housings (both sides), see <i>Oil Change</i> [→ 28]. • Have a major overhaul on the machine (contact Busch).

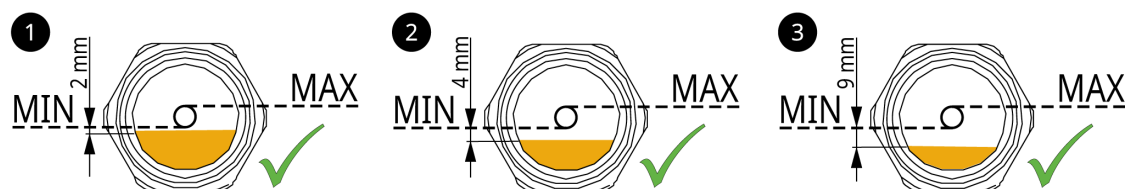
8.2 Oil Level Inspection

- Stop the machine.
- Wait 1 minute.
- Check the oil level.



- Fill up if necessary, see Filling Oil.

8.2.1 Oil Level, Machine Operating



- Check the oil level while the machine is running.

The minimum oil level depends on the following guidelines:

- According to the name plate,
- On the oil sight glass at the inlet side (OSG).

1) 50Hz operation, $n_{\max} = 3000 \text{ min}^{-1}$ / 60Hz operation, $n_{\max} = 3600 \text{ min}^{-1}$ / 72Hz operation, $n_{\max} = 4170 \text{ min}^{-1}$

During the operation, the oil level must not be more than 3 mm under the oil level target circle.

2) 60Hz operation, $n_{\max} = 3600 \text{ min}^{-1}$

During the operation, the oil level must not be more than 5 mm under the oil level target circle.

3) 50Hz operation, $n_{\max} = 3000 \text{ min}^{-1}$

During the operation, the oil level must not be more than 10 mm under the oil level target circle.

8.3 Oil Color Inspection



WARNING

Oil "YLC 250 B" contaminated chemically or by foreign bodies.

Risk of explosion!

If the oil becomes dark:

- Contact your manufacturer representative without delay.
- Make sure that the oil is either light or transparent.

If the oil becomes dark or looks different from the initial color:

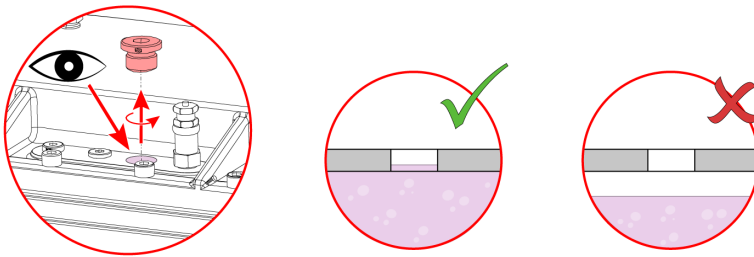
- Change the oil immediately, see *Oil Change* [→ 28].



- Contact your manufacturer representative to find out why the oil color has changed.

8.4 Cooling Liquid Level Inspection

- Stop the machine.
- Let the machine cool down.



- Fill up if necessary, see *Filling Cooling Liquid* [→ 18].

8.5 Oil Change



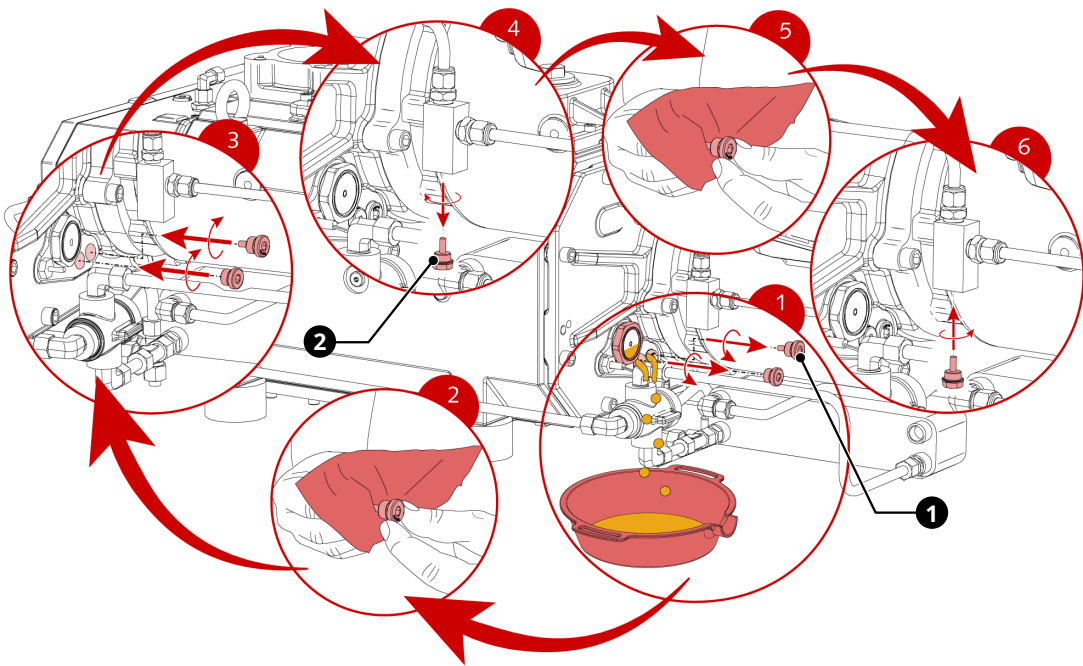
NOTICE

Use of inappropriate oil.

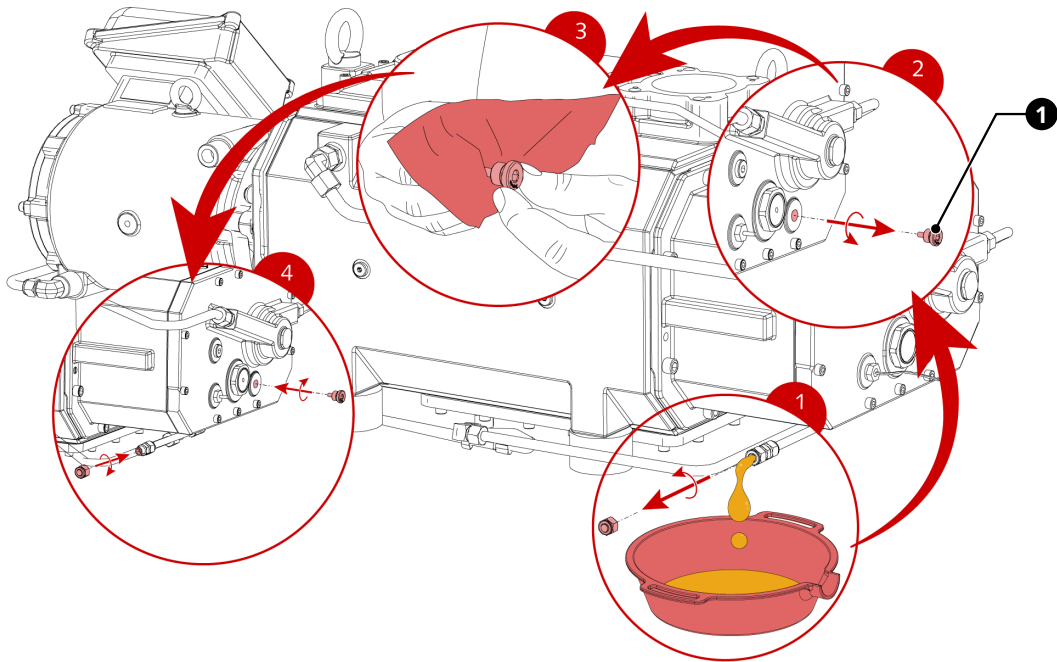
Risk of premature failure!

Loss of efficiency!

- Use only a type of oil previously approved and recommended by the manufacturer.

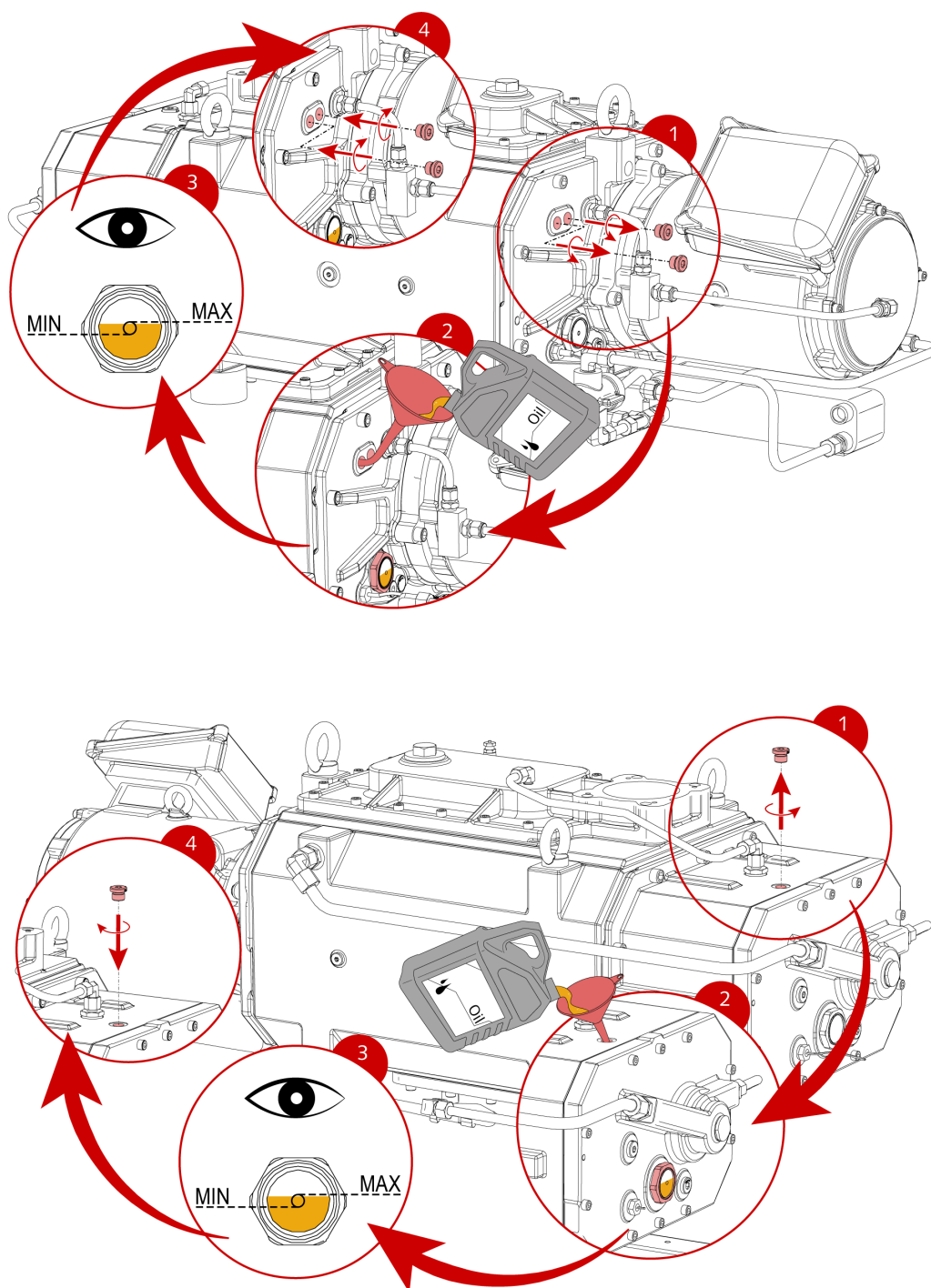


Description			
1	Magnetic plug	2	Magnetic plug



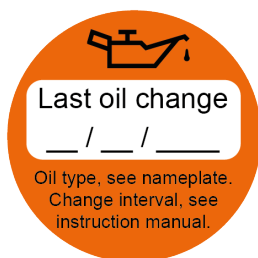
Description			
1	Magnetic plug		

- For information on oil type and filling capacities, see the Technical Data and Oil chapters.



When oil filling is complete:

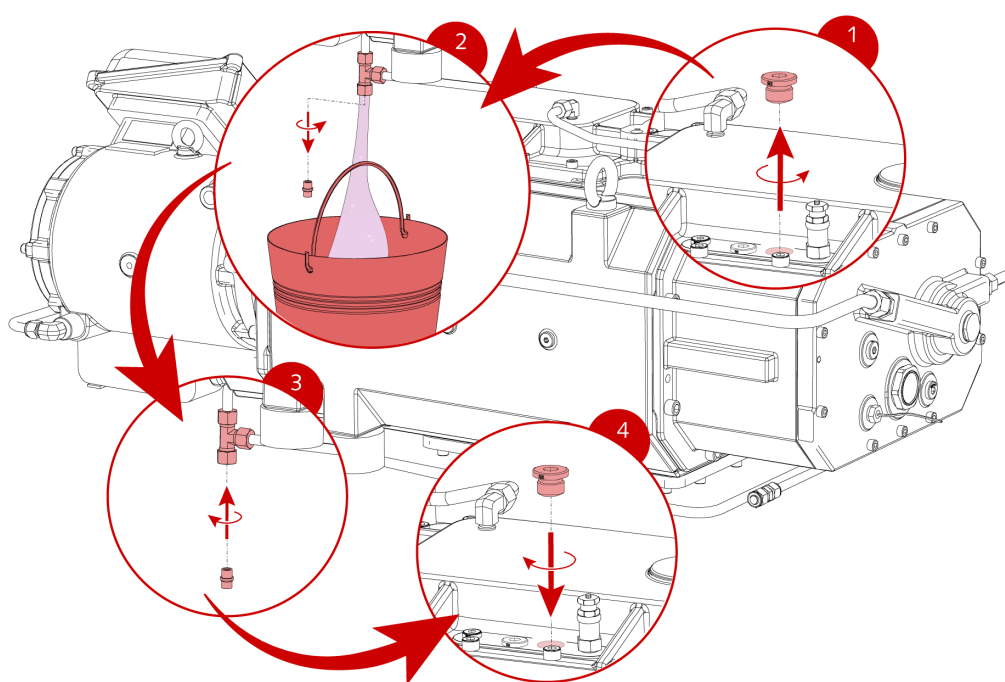
- Note the date of the oil change on the sticker.



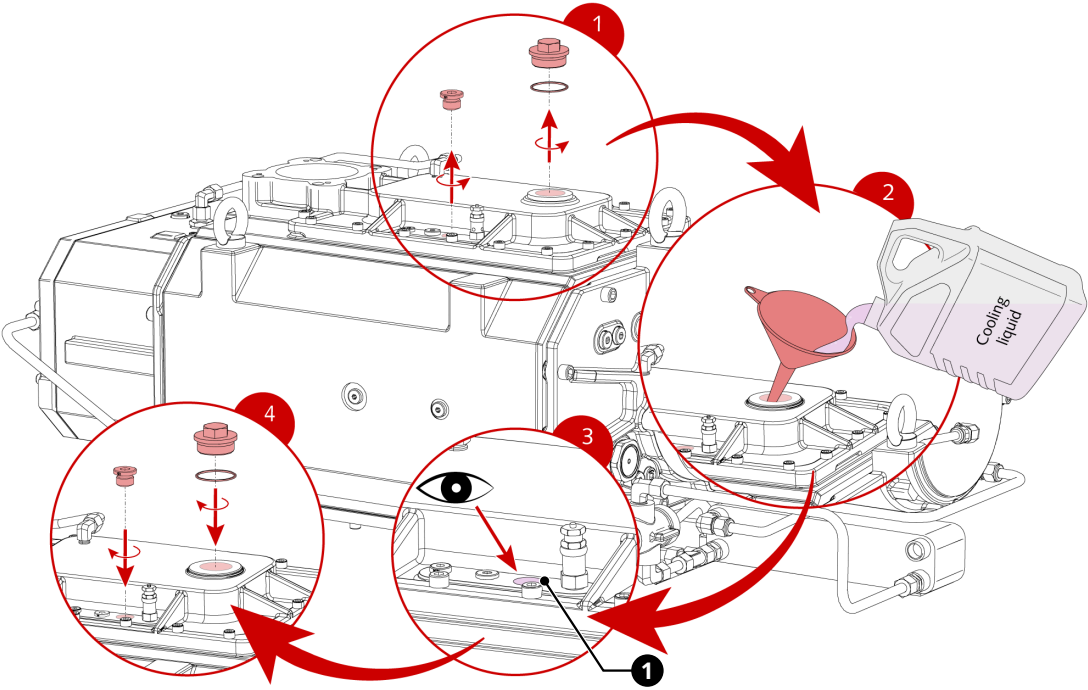
If there is no sticker on the machine:

- Order it from your Busch representative (article number 0565 568 959).

8.6 Cooling Liquid Change



For cooling liquid type and cooling liquid capacity see Technical Data and *Cooling Liquid* [→ 39].



Description

1	Fill up to the top of the vent orifice		
---	--	--	--

9

Overhaul

**WARNING**

The machine is contaminated with hazardous material.

Risk of poisoning!

Risk of infection!

If the machine is contaminated with hazardous material:

- Wear appropriate personal protective equipment.

**NOTICE**

Incorrect assembly.

Risk of premature failure!

Loss of efficiency!

- Any disassembly of the machine beyond that described in this manual must be carried out by technicians approved by Busch.

If the machine has conveyed gas contaminated with foreign materials which are hazardous to health:

- Decontaminate the machine as much as possible and state the contamination status in a 'Declaration of Contamination'.

The manufacturer will only accept machine accompanied by a signed, fully completed and legally binding "declaration of contamination", downloadable from the following link: buschvacuum.com/declaration-of-contamination.

10 Decommissioning



DANGER

Live wires.

Risk of electrical shock!

- Electrical installation work must only be executed by qualified personnel.



CAUTION

Hot surface.

Risk of burns!

- Before doing anything that requires touching the machine, let it cool down first.



CAUTION

Hot liquids.

Risk of burns!

- Before draining liquids, let the machine cool down first.
- Stop the machine and lock it to prevent accidental start-up.
- Disconnect the power supply.
- Close the water supply.
- Vent the connected lines to atmospheric pressure.
- Disconnect all connections.

If the machine is to be stored:

- See *Storage* [→ 12].

10.1 Dismantling and Disposal

- Drain and collect the oil.
- Make sure that no oil drips onto the floor.
- Drain and collect the cooling liquid.
- Make sure that no cooling liquid drips onto the floor.
- Separate special waste from the machine.
- Dispose of special waste in compliance with applicable regulations.
- Dispose of the machine as scrap metal.

11 Spare Parts



NOTICE

Use of non-Busch genuine spare parts.

Risk of premature failure!

Loss of efficiency!

- Use only Busch genuine spare parts, consumables and supplies to ensure correct operation of the machine and to validate the warranty.

There are no standard spare parts kits available for this product.

For Busch genuine spare parts:

- Contact your Busch representative.

12 Troubleshooting



DANGER

Live wires.

Risk of electrical shock!

- Electrical installation work must only be executed by qualified personnel.



CAUTION

Hot surface.

Risk of burns!

- Before doing anything that requires touching the machine, let it cool down first.



CAUTION

Hot liquids.

Risk of burns!

- Before draining liquids, let the machine cool down first.

Problem	Possible Cause	Remedy
The machine does not start.	The motor is not supplied with the correct voltage.	• Check the power supply.
	The rotors are jammed or seized.	• Turn the screw rotors manually from the rotor access plug (PMR). • Repair the machine (contact Busch).
	Solid foreign matter has entered the machine.	• Remove the solid foreign matter or repair the machine (contact Busch). • Install an inlet filter if necessary.
	A temperature sensor has reached the switch point.	• Let the machine cool down. • See problem "The machine runs too hot".
	Corrosion in the machine from remaining condensate.	• Repair the machine. • Check the process and follow the recommendation in case of conveying condensable vapors.
	The motor is defective.	• Replace the motor.

Problem	Possible Cause	Remedy
The machine does not reach the usual pressure at the inlet connection.	Suction or exhaust lines too long or section diameter too small.	• Use larger diameter or shorter lines. • Seek advice from your local Busch representative.
	Process deposits on the pumping components	• Flush the machine.
	The machine runs in the wrong direction.	• Check the direction of rotation, see <i>Wiring Diagram Three-Phase Motor (Pump Drive)</i> [→ 21].
	Internal parts are worn or damaged.	• Repair the machine (contact Busch).
The machine runs very noisily.	Wrong oil quantity or unsuitable oil type.	• Use one of the recommended oils in the correct quantity, see Oil.
	Defective gears, bearings or coupling element.	• Repair machine (contact Busch).
The machine runs too hot.	Insufficient cooling.	• Make sure to comply with the cooling water requirements, see Cooling Water Connection.
	Ambient temperature too high.	• Observe the permitted ambient temperature, see Technical Data.
	Temperature of the process gases at the inlet too high.	• Observe the permitted gas inlet temperature, see Technical Data.
	The cooling water pump is defective.	• Repair the machine.
	Oil level too low.	• Top up oil.
The oil is black.	Oil change intervals are too long.	• Drain the oil and fill in new oil, see <i>Oil Change</i> [→ 28].
	The machine runs too hot.	• See problem "The machine runs too hot".

For resolution of problems not listed in the troubleshooting table, contact your Busch representative.

13 Technical Data

NS 0600 C		
Pumping speed (50 / 60 Hz)	m ³ /h	600 / 600
	ACFM	- / 353
Ultimate pressure without gas-bal- last	hPa (mbar) abs.	≤ 0.01
	TORR	≤ 0.0075
Nominal motor rating (50/60/72 Hz)	kW	15 / 15 / 15
Operating voltage and nominal mo- tor current (50 Hz)	A	YY 200 V: 63 Y 400-440 V: 36 - 32
Operating voltage and nominal mo- tor current (60 Hz)	A	YY 200 V: 59 Y 400-460 V: 34 - 30
Operating voltage and nominal mo- tor current (72 Hz)	A	YY 200 V: 46
Operating voltage and nominal mo- tor current (36 to 72 Hz)	A	Y 400 V: 26,5
Nominal motor speed (50/60/72 Hz)	min ⁻¹	3000 / 3600 / 2085 to 4170
Maximal allowed operational speed		see name plate (NP)
Sound pressure level (ISO 2151) KpA = 3 dB (50/60/72 Hz)	dB(A)	≤ 68 / ≤ 68 / ≤ 68
Ambient temperature	°C	5 ... 50
	°F	41 ... 122
Maximum allowable counter pres- sure at exhaust connection	hPa (mbar) rel.	200
Leak rate	mbar·L/s	≤ 1.0 x 10 ⁻⁶
Maximum allowable gas inlet tem- perature according to the inlet pres- sure	°C	≤ 50 hPa (mbar) abs. : 200
		> 50 hPa (mbar) abs. : 70
	°F	≤ 37.5 Torr : 392
		> 37.5 Torr : 158
Relative humidity	at 30°C	90 %
	at 86°F	
Cooling water requirements		See Cooling Water Connection
Oil capacity - Motor side	l	0.8
Oil capacity - Inlet side	l	0.8
Cooling liquid capacity approx.	l	30
Weight approx.	kg	552

14 Cooling Liquid

CLA 25 (Ready-to-use)	
Article number 5 L packaging	2000 241 757
Article number 20 L packaging	2000 241 738

CLA 25 cooling liquid is ready-to-use and requires no additional water.

For more information, contact your Busch representative.

15 Oil

YLC 250 B	
ISO-VG	250
Oil Type	Synthetic
Article number 0.5 L packaging	0831 131 400
Article number 1 L packaging	0831 108 878
Article number 5 L packaging	0831 108 879

To find out which oil needs to be filled into the machine, refer to the name plate (NP).



PFEIFFER
VACUUM+FAB SOLUTIONS

Pfeiffer Vacuum Korea., Ltd
4th, 8, Nojack-ro 1ga-gil,
Hwaseong-si, Gyeonggi-do, Korea
www.pfeiffer-vacuum.com


Year 2025
Made in Korea

Vacuum Pump NS 0600 C L01 WKKK	S/N = KRM125300020
P _{abs} = 0.01 hPa (mbar)	V _{max} = 600 m ³ /h
n _{max} = ***** min ⁻¹	m = 600 kg
Oil = Busch YLC 250 B ▲	Oil quantity = 1.6 L

YLC 250 B
 (perfluorinated polyether)

16 EU Declaration of Conformity

This Declaration of Conformity and the CE-markings affixed to the name plate are valid for the machine within the Busch scope of delivery. This Declaration of Conformity is issued under the sole responsibility of the manufacturer.

When this machine is integrated into a superordinate machinery, the manufacturer of the superordinate machinery (this can be the operating company, too) must conduct the conformity assessment process for the superordinate machine or plant, issue the Declaration of Conformity for it and affix the CE-marking.

The manufacturer is determined by the serial number:

Serial number starts with **KRM1...**

Pfeiffer Vacuum Korea
123-40 Injusandan-ro,
Inju-myeon, Asan-si, Chungcheongnam-do, 31435,
Republic of Korea

Serial number starts with **CNM1...**

Busch Manufacturing China Co., Ltd.
No. 73, Zhulin 4th Road, Daji Street,
Caidian District, Wuhan City,
P.R.China

declares that the machine: vacuum pump COBRA NS 0600 C

fulfill(s) all the relevant provisions from EU directives:

- 'Machinery Directive' 2006/42/EC, if the serial number is less than or equal to XXX126999999
- 'Machinery Regulation' (EU) 2023/1230, if the serial number is greater than or equal to XXX127000000
- 'Electromagnetic Compatibility' (EMC) 2014/30/EU
- 'RoHS' 2011/65/EU Restriction of the use of certain hazardous substances in electrical and electronic equipment (incl. all related applicable amendments)

and comply(-ies) with the following harmonized standards that have been used to fulfill those provisions:

Standard	Title of the Standard
EN ISO 12100 : 2010	Safety of machinery - Basic concepts, general principles of design
EN 1012-2 : 1996 + A1 : 2009	Vacuum pumps - Safety requirements - Part 2
EN ISO 13857 : 2019	Safety of machinery - Safety distances to prevent hazard zones being reached by the upper and lower limbs
EN ISO 2151 : 2008	Acoustics - Noise test code for compressors and vacuum pumps - Engineering method (grade 2)
EN IEC 61000-6-2 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Immunity for industrial environments
EN IEC 61000-6-4 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Emission standard for industrial environments

Legal person authorized to compile the technical file and authorized representative in the EU (if the manufacturer is not located in the EU):

Busch Dienste GmbH, Schauinslandstr. 1, DE-79689 Maulburg

Asan-si, 2025.12.01



Jeihong Kim
General Manager
Pfeiffer Vacuum Korea

Wuhan, 2025.12.01



Philip Wu
General Manager
Busch Manufacturing China Co., Ltd.

17 UK Declaration of Conformity

This Declaration of Conformity and the UKCA-markings affixed to the name plate are valid for the machine within the Busch scope of delivery. This Declaration of Conformity is issued under the sole responsibility of the manufacturer.

When this machine is integrated into a superordinate machinery, the manufacturer of the superordinate machinery (this can be the operating company, too) must conduct the conformity assessment process for the superordinate machine or plant, issue the Declaration of Conformity for it and affix the UKCA-marking.

The manufacturer is determined by the serial number:

Serial number starts with **KRM1...**

Pfeiffer Vacuum Korea
123-40 Injusandan-ro,
Inju-myeon, Asan-si, Chungcheongnam-do, 31435,
Republic of Korea

Serial number starts with **CNM1...**

Busch Manufacturing China Co., Ltd.
No. 73, Zhulin 4th Road, Daji Street,
Caidian District, Wuhan City,
P.R.China

declares that the machine: vacuum pump COBRA NS 0600 C

fulfill(s) all the relevant provisions from UK legislations:

- Supply of Machinery (Safety) Regulations 2008
- Electromagnetic Compatibility Regulations 2016
- Restriction of the use of certain hazardous substances in Electrical and Electronic Equipment Regulations 2012

and comply(-ies) with the following designated standards that have been used to fulfill those provisions:

Standard	Title of the Standard
EN ISO 12100 : 2010	Safety of machinery - Basic concepts, general principles of design
EN 1012-2 : 1996 + A1 : 2009	Vacuum pumps - Safety requirements - Part 2
EN ISO 13857 : 2019	Safety of machinery - Safety distances to prevent hazard zones being reached by the upper and lower limbs
EN ISO 2151 : 2008	Acoustics - Noise test code for compressors and vacuum pumps - Engineering method (grade 2)
EN IEC 61000-6-2 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Immunity for industrial environments
EN IEC 61000-6-4 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Emission standard for industrial environments

Legal person authorized to compile the technical file and importer in the UK (if the manufacturer is not located in the UK):

Busch (UK) Ltd, 30 Hortonwood, Telford - UK

Asan-si, 2025.12.01



Jeihong Kim
General Manager
Pfeiffer Vacuum Korea

Wuhan, 2025.12.01



Philip Wu
General Manager
Busch Manufacturing China Co., Ltd.

Notes

Grid of dots for notes.

BUSCH GROUP

The Busch Group is one of the world's largest manufacturers of vacuum pumps, vacuum systems, blowers, compressors and gas abatement systems. Under its umbrella, the group houses two well-known brands: Busch Vacuum Solutions and Pfeiffer Vacuum+Fab Solutions. Together, they offer solutions to a wide range of industries. A global network of highly competent local teams in 44 countries ensures that expert, tailor-made support is always available near you. Wherever you are. Whatever your business.



● Busch Group companies

▲ Busch Group production sites

● Busch Group service centers

■ Busch Group local representatives

www.buschvacuum.com

www.pfeiffer-vacuum.com