



VACUUM SOLUTIONS

Part of the **BUSCH** GROUP

MINK

Claw Compressors

MI 1502 BP

Instruction Manual



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Preface

Congratulations on your purchase of the Busch compressor. With watchful observation of the field's requirements, innovation and steady development Busch delivers modern vacuum and pressure solutions worldwide.

These operating instructions contain information for

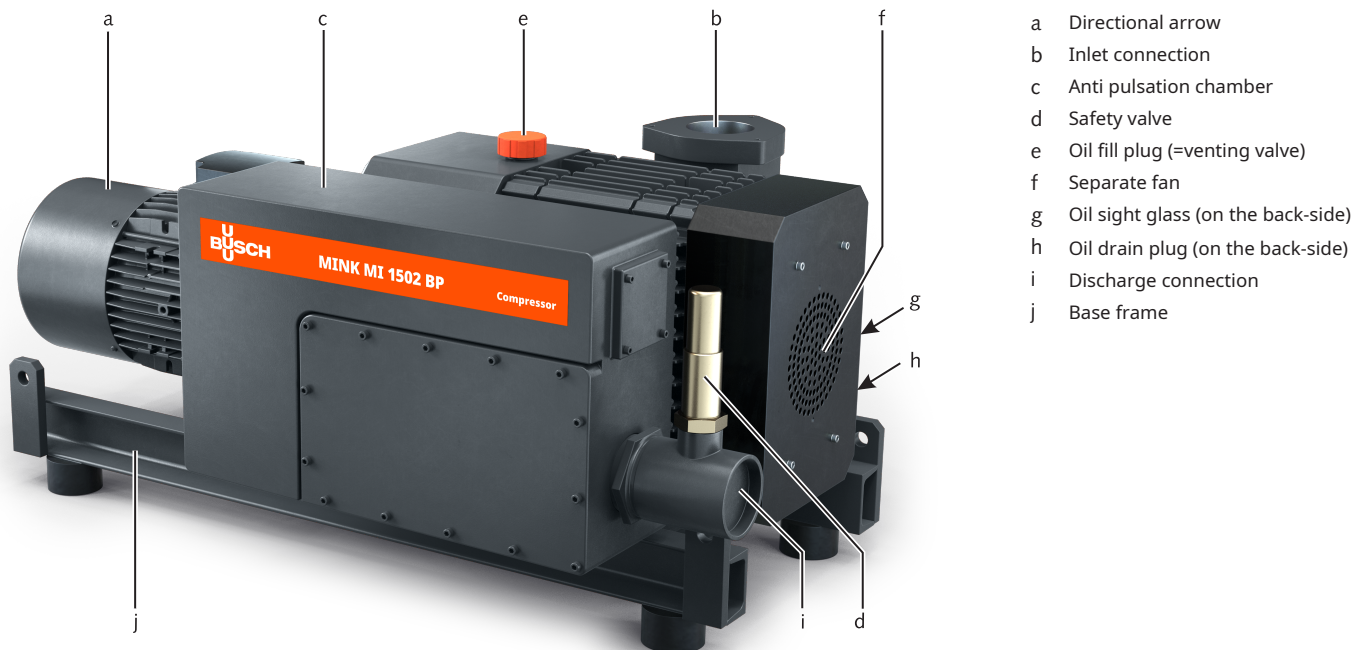
- product description,
- safety,
- transport,
- storage,
- installation and commissioning,
- maintenance,
- overhaul,
- troubleshooting and
- spare parts

of the compressor.

For the purpose of these instructions, "handling" the compressor means the transport, storage, installation, commissioning, influence on operating conditions, maintenance, troubleshooting and overhaul of the compressor.

Prior to handling the compressor these operating instructions shall be read and understood. If anything remains to be clarified please contact your Busch representative!

Keep these operating instructions and, if applicable, other pertinent operating instructions available on site.



- a Directional arrow
- b Inlet connection
- c Anti pulsation chamber
- d Safety valve
- e Oil fill plug (=venting valve)
- f Separate fan
- g Oil sight glass (on the back-side)
- h Oil drain plug (on the back-side)
- i Discharge connection
- j Base frame

Product Description

Use

The compressor is intended for

- the compression of
- air and other dry, non-aggressive, non-toxic and non-explosive gases

Conveying media with a lower or higher density than air leads to an increased thermal and/or mechanical load on the compressor and is permissible only after prior consultation with Busch.

Max. allowed temperature of the inlet gas: 40 °C

Standard-version:

The gas shall be free from vapours that would condensate under the temperature and pressure conditions inside the compressor.

Version "Aqua":

The compressor features the corrosion protection coating CPC and is capable of conveying water vapour (→ page 7: Conveying Condensable Vapours). Conveyance of other vapours shall be agreed upon with Busch. Conveyance of water or other liquids in liquid phase increases the power consumption and shall therefore be avoided (risk of drive overload).

The compressor is intended for the placement in a non-potentially explosive environment.

The compressor is thermally suitable for continuous operation (100 percent duty).

Max. permissible number of startings per hour: 12

The maximum allowed pressure on the pressure connection (i) is 0.8 ... 2.0 barg (the nameplate of the compressor indicates the valid pressure). By means of process control and/or pressure relief valves it must be made sure that the maximum allowed pressure will not be exceeded.

Principle of Operation

The compressor works on the claw principle.

The components are dimensioned such, that on the one hand there is never contact between the two claws or between a claw and the cylin-

der, on the other hand the gaps are small enough to keep the clearance loss between the chambers low.

In order to avoid the suction of solids, the compressor is equipped with a screen (715) in the inlet connection.

In order to avoid reverse rotation after switching off, the compressor is equipped with a non-return valve (714).

The compressor compresses the inlet gas absolutely oil-free. A lubrication of the pump chamber is neither necessary nor allowed.

Cooling

The compressor is cooled by

- radiation of heat from the surface of the compressor
- the air flow from the fan wheel of the drive motor
- the process gas
- the air flow from the fan wheel mounted opposite the drive motor, driven by a separate motor (e)

Start Controls

The compressor comes without start controls. The control of the compressor is to be provided in the course of installation.

Safety

Intended Use

Definition: For the purpose of these instructions, "handling" the compressor means the transport, storage, installation, commissioning, influence on operating conditions, maintenance, troubleshooting and overhaul of the compressor.

The compressor is intended for industrial use. It shall be handled only by qualified personnel.

The allowed media and operational limits (→ page 3: Product Description) and the installation prerequisites (→ page 4: Installation Prerequisites) of the compressor shall be observed both by the manufacturer of the machinery into which the compressor is to be incorporated and by the operator.

The maintenance instructions shall be observed.

Prior to handling the compressor these installation and operating instructions shall be read and understood. If anything remains to be clarified please contact your Busch representative!

Safety Notes

The compressor has been designed and manufactured according to state-of-the-art methods. Nevertheless, residual risks may remain. These operating instructions highlight potential hazards where appropriate. Safety notes are tagged with one of the keywords DANGER, WARNING and CAUTION as follows:



DANGER

Disregard of this safety note will always lead to accidents with fatal or serious injuries.



WARNING

Disregard of this safety note may lead to accidents with fatal or serious injuries.



CAUTION

Disregard of this safety note may lead to accidents with minor injuries or property damage.

Noise Emission

For the sound pressure level in free field according to EN ISO 2151
→ page 15: Technical Data.



CAUTION

The compressor emits noise of high intensity in a narrow band.

Risk of damage to the hearing.

Persons staying in the vicinity of a non noise insulated compressor over extended periods shall wear ear protection.

Transport

Transport in Packaging

Packed on a pallet the compressor is to be transported with a forklift.

Transport without Packaging

In case the compressor is packed in a cardboard box with inflated cushions:

- ◆ Remove the inflated cushions from the box

In case the compressor is in a cardboard box cushioned with rolled corrugated cardboard:

- ◆ Remove the corrugated cardboard from the box

In case the compressor is laid in foam:

- ◆ Remove the foam

In case the compressor is bolted to a pallet or a base plate:

- ◆ Remove the bolting between the compressor and the pallet/base plate

In case the compressor is fastened to the pallet by means of tightening straps:

- ◆ Remove the tightening straps



CAUTION

Do not walk, stand or work under suspended loads.

- Attach lifting gear securely to the eyelets on the base frame
- Attach another belt/rope as a protection against overturning to a suitable point (eyebolt, drive motor flange etc.)
- Attach the lifting gear to a crane hook with safety latch

- Loosely hang the additional belt/rope into the crane hook
- Lift the compressor with a crane

In case the compressor was bolted to a pallet or a base plate:

- ◆ Remove the stud bolts from the rubber feet

Storage

Short-term Storage

- Make sure that the inlet connection and the discharge connection are closed (leave the provided plugs in)
- Store the compressor
 - if possible in original packaging,
 - indoors,
 - dry,
 - dust free and
 - vibration free

Conservation

In case of adverse ambient conditions (e.g. aggressive atmosphere, frequent temperature changes) conserve the compressor immediately. In case of favourable ambient conditions conserve the compressor if a storage of more than 3 months is scheduled.

- Make sure that all ports are firmly closed; seal all ports that are not sealed with PTFE-tape, gaskets or o-rings with adhesive tape

Note: VCI stands for “volatile corrosion inhibitor”. VCI-products (film, paper, cardboard, foam) evaporate a substance that condenses in molecular thickness on the packed good and by its electro-chemical properties effectively suppresses corrosion on metallic surfaces. However, VCI-products may attack the surfaces of plastics and elastomers. Seek advice from your local packaging dealer! Busch uses CORTEC VCI 126 R film for the overseas packaging of large equipment.

- Wrap the compressor in VCI film
- Store the compressor
 - if possible in original packing,
 - indoors,
 - dry,
 - dust free and
 - vibration free.

For commissioning after conservation:

- Make sure that all remains of adhesive tape are removed from the ports
- Commission the compressor as described in the chapter Installation and Commissioning (→ page 4)

Installation and Commissioning

Installation Prerequisites



CAUTION

In case of non-compliance with the installation prerequisites, particularly in case of insufficient cooling:

Risk of damage or destruction of the compressor and adjoining plant components!

Risk of injury!

The installation prerequisites must be complied with.

- Make sure that the integration of the compressor is carried out such that the essential safety requirements of the Machine Directive 2006/42/EC are complied with (in the responsibility of the designer of the machinery into which the compressor is to be incorporated;
→ page 14: note in the EU Declaration of Conformity)

Mounting Position and Space

- Make sure that the environment of the compressor is not potentially explosive
- Make sure that the following ambient conditions will be complied with:
 - ambient temperature: 0 ... 40 °C
 - ambient pressure: atmospheric
- Make sure that the environmental conditions comply with the protection class of the drive motor (according to the nameplate)
- Make sure that the compressor will be placed or mounted horizontally
- Make sure that the base for placement / mounting base is even
- Make sure that in order to warrant a sufficient cooling there will be a clearance of minimum 1 m between the compressor and nearby walls
- Make sure that no heat sensitive parts (plastics, wood, cardboard, paper, electronics) will touch the surface of the compressor
- Make sure that the installation space or location is vented such that a sufficient cooling of the compressor is warranted



CAUTION

During operation the surface of the compressor may reach temperatures of more than 70 °C.

Risk of burns!

- Make sure that the compressor will not be touched inadvertently during operation, provide a guard if appropriate
- Make sure that the sight glass (g, 76) of the synchronising gear will remain accessible

In case the synchronising gear oil change is planned to be carried out on location:

- ◆ Make sure that the drain port (h, 80) and the filling port (e, 72) of the synchronising gear will remain easily accessible

Inlet Connection



CAUTION

Intruding foreign objects or liquids can destroy the compressor.

In case the inlet gas can contain dust or other foreign solid particles:

- ◆ Make sure that a suitable filter (5 micron or less) is installed upstream the compressor

The following guidelines for the suction line do not apply, if the air to be compressed is taken in right at the compressor.

- Make sure that the suction line fits to the inlet connection (b) of the compressor
- Make sure that the gas will be sucked through a vacuum-tight flexible hose or a pipe

In case of using a pipe:

- ◆ Make sure that the pipe will cause no stress on the compressor's connection, if necessary use an expansion joint
- Make sure that the line size of the suction line over the entire length is at least as large as the inlet connection (b) of the compressor

In case the length of the suction line exceeds 2 m it is prudent to use larger line sizes in order to avoid a loss of efficiency and an overload of the compressor. Seek advice from your Busch representative!

Version "Aqua", if very humid process gases and/or adverse operating cycles bear the risk, that condensates remain in the compressor:

- ◆ Provide a shut-off valve, a drip-leg and a drain cock in the suction line, so that condensates can be drained from the suction line
- ◆ Provide a valve for the unthrottled suction of ambient air (ambient air valve) between the shut-off valve and the compressor (in order to dry the compressor after process end).
- Make sure that the suction line does not contain foreign objects, e.g. welding scales

Pressure Connection

- Make sure that the pressure line fits to the pressure connection (i) of the compressor
- Make sure that the pressure connection is connected to a pressure-tight flexible hose or a pipe
- Make sure that the pressure line is designed for 2 barg and 250 °C

In case of using a pipe:

- ◆ Make sure that the pipe will cause no stress on the compressor's connection, if necessary use an expansion joint
- Make sure that the line size of the pressure line over the entire length is at least as large as the pressure connection (i) of the compressor

In case the length of the pressure line exceeds 2 m it is prudent to use larger line sizes in order to avoid a loss of efficiency and an overload of the compressor. Seek advice from your Busch representative!

- Make sure that the pressure line either slopes away from the compressor or provide a liquid separator or a drip leg with a drain cock, so that no liquids can back up into the compressor

Electrical Connection / Controls

- Make sure that the stipulations acc. to the EMC-Directive 2004/108/EC and Low-Voltage-Directive 2006/95/EC as well as the EN-standards, electrical and occupational safety directives and the local or national regulations, respectively, are complied with (this is the responsibility of the designer of the machinery into which the compressor is to be incorporated; → page 14: note in the EU Declaration of Conformity).
- Make sure that the power supply for the drive motor is compatible with the data on the nameplate of the drive motor
- Make sure that an overload protection according to EN 60204-1 is provided for the drive motor
- Make sure that the drive of the compressor will not be affected by electric or electromagnetic disturbance from the mains; if necessary seek advice from the Busch service

In case of mobile installation:

- ◆ Provide the electrical connection with grommets that serve as strain-relief
- Make sure that the power supply for the separate fan motor (e) complies with the data on the nameplate of the fan motor

It is recommended to provide for a monitoring of the fan motor (e) in order to either issue an alarm or shut down the compressor in case of a fan failure.

Installation

Mounting

- Make sure that the installation prerequisites (→ page 4) are complied with
- Set down or mount the compressor at its location

Checking Synchronising Gear Oil

The compressor is delivered with oil filled synchronising gear.

The level shall be slightly above the middle of the sight glass (g, 76).

- Check on the sight glass (g, 76) that the proper amount of oil is filled

Connecting Electrically



WARNING

Risk of electrical shock, risk of damage to equipment.

Electrical installation work must only be executed by qualified personnel that knows and observes the following regulations:

- IEC 364 or CENELEC HD 384 or DIN VDE 0100, respectively,
- IEC-Report 664 or DIN VDE 0110,
- BGV A2 (VBG 4) or corresponding national accident prevention regulation.



CAUTION

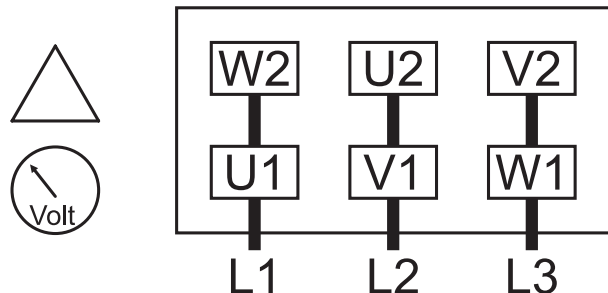
The connection schemes given below are typical. Depending on the specific order or for certain markets deviating connection schemes may apply.

Risk of damage to the drive motor!

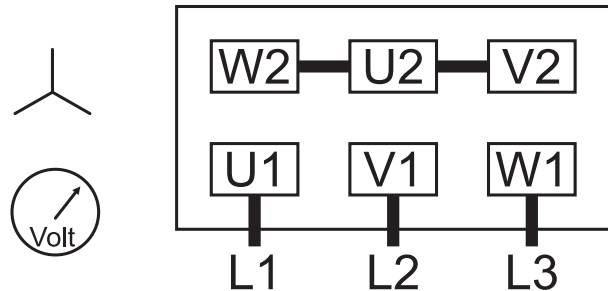
The inside of the terminal box shall be checked for drive motor connection instructions/schemes.

- Electrically connect the drive motor
- Connect the protective earth conductor

Delta connection (low voltage):



Star connection (high voltage):



CAUTION

Operation in the wrong direction of rotation can destroy the compressor in short time.

Prior to starting-up it must be made sure that the compressor is operated in the proper direction.

- Determine the intended direction of rotation with the arrow (a) (stuck on or cast)
- "Bump" the drive motor
- Watch the fan wheel of the drive motor and determine the direction of rotation just before the fan wheel stops

If the rotation must be changed:

- ◆ Switch any two of the drive motor wires
- Electrically connect the motor (e) of the separate fan

Connecting Lines/Pipes

- Connect the suction line

Installation without suction line:

- ◆ Make sure that the inlet connection (b) is open
- Connect the pressure line
- Make sure that all provided covers, guards, hoods etc. are mounted
- Make sure that cooling air inlets and outlets are not covered or obstructed and that the cooling air flow is not affected adversely in any other way

Recording of Operational Parameters

As soon as the compressor is operated under normal operating conditions:

- Measure the drive motor current and record it as reference for future maintenance and troubleshooting work

Operation Notes

Use



CAUTION

The compressor is designed for operation under the conditions described below.

In case of disregard risk of damage or destruction of the compressor and adjoining plant components!

Risk of injury!

The compressor must only be operated under the conditions described below.

The compressor is intended for

- the compression of

- air and other dry, non-aggressive, non-toxic and non-explosive gases

Conveying media with a lower or higher density than air leads to an increased thermal and/or mechanical load on the compressor and is permissible only after prior consultation with Busch.

Max. allowed temperature of the inlet gas: 40 °C

Standard-version:

The gas shall be free from vapours that would condensate under the temperature and pressure conditions inside the compressor.

Version "Aqua":

The compressor features the corrosion protection coating CPC and is capable of conveying water vapour (→ page 7: Conveying Condensable Vapours). Conveyance of other vapours shall be agreed upon with Busch. Conveyance of water or other liquids in liquid phase increases the power consumption and shall therefore be avoided (risk of drive overload).

The compressor is intended for the placement in a non-potentially explosive environment.

The compressor is thermally suitable for continuous operation (100 percent duty).

Max. permissible number of startings per hour: 12

The maximum allowed pressure on the pressure connection (i) is 0.8 ... 2.0 barg (the nameplate of the compressor indicates the valid pressure). By means of process control and/or pressure relief valves it

must be made sure that the maximum allowed pressure will not be exceeded.



During operation the surface of the compressor may reach temperatures of more than 70 °C.

Risk of burns!

The compressor shall be protected against contact during operation, it shall cool down prior to a required contact or heat protection gloves shall be worn.



The compressor emits noise of high intensity in a narrow band.

Risk of damage to the hearing.

Persons staying in the vicinity of a non noise insulated compressor over extended periods shall wear ear protection.

- Make sure that all provided covers, guards, hoods etc. remain mounted
- Make sure that protective devices will not be disabled
- Make sure that cooling air inlets and outlets will not be covered or obstructed and that the cooling air flow will not be affected adversely in any other way
- Make sure that the installation prerequisites (→ page 4: Installation Prerequisites) are complied with and will remain complied with, particularly that a sufficient cooling will be ensured

Conveying Condensable Vapours

Version "Aqua":



Due to the corrosion protection coating CPC the compressor is capable of conveying water vapour.

Very humid process gases and/or adverse operating cycles can lead to residual condensates, though, which cause corrosion.

If this is the case, it is necessary to counteract residual condensates by warming up the compressor, conveyance of ambient air after process end and regular draining of the anti-pulsation chamber.

- ◆ Close the shut-off valve in the suction line
- ◆ Warm up the compressor for approx. 10 minutes

At process start:

- ◆ Open the shut-off valve in the suction line

At the process end:

- ◆ Close the shut-off valve in the suction line
- ◆ Open the ambient air valve
- ◆ Operate the compressor for another approx. 10 minutes
- ◆ Close the ambient air valve



During operation of the compressor the anti-pulsation chamber is under pressure.

Risk of injury when the condensate drain cock is opened!

Drain condensate only when the compressor is shut down and the pressure connection (i) is vented to atmospheric pressure.

- ◆ Regularly drain condensate from the anti-pulsation chamber

Maintenance



In case the compressor conveyed gas that was contaminated with foreign materials which are dangerous to health, harmful material can reside in filters.

Danger to health during inspection, cleaning or replacement of filters.

Danger to the environment.

Personal protective equipment must be worn during the handling of contaminated filters.

Contaminated filters are special waste and must be disposed of separately in compliance with applicable regulations.



During operation the surface of the compressor may reach temperatures of more than 70 °C.

Risk of burns!

- Prior to disconnecting connections make sure that the connected pipes/lines are vented to atmospheric pressure

Maintenance Schedule

Note: The maintenance intervals depend very much on the individual operating conditions. The intervals given below shall be considered as starting values which should be shortened or extended as appropriate. Particularly heavy duty operation, such like high dust loads in the environment or in the process gas, other contaminations or ingress of process material, can make it necessary to shorten the maintenance intervals significantly.

Monthly:

- Make sure that the compressor is shut down and locked against inadvertent start up

In case an inlet air filter (b) is installed:

- ◆ Check the inlet air filter (b), if necessary replace

In case of operation in a dusty environment:

- ◆ Clean as described under → page 7: Every 6 Months:

Every 3 Months:

- Make sure that the compressor is shut down
- Check the level of the synchronising gear oil

The level shall be slightly above the middle of the sight glass (g, 76).

The level of the synchronising gear should stay constant over the lifetime of the oil. If the level does fall, the gear is leaky and the compressor requires repair (Busch service).

Every 6 Months:

- Make sure that the housing is free from dust and dirt, clean if necessary
- Make sure that the compressor is shut down and locked against inadvertent start up
- Clean the fan cowlings, fan wheels, the ventilation grilles and cooling fins
- Fill in grease (Klüber Asonic HQ 72-102, Busch Art.No. 0821 108 187) at both grease nipples, until grease appears at the excess grease ports

Every Year:

- Make sure that the compressor is shut down and locked against inadvertent start up

In case an inlet air filter (b) is installed:

- ◆ Replace the inlet air filter (b)
- Check the inlet screen (715), clean if necessary

Every 20000 Operating Hours, At the Latest after 6 Years:

Note: The change interval of 20000 operating hours is valid for the gear oil Busch VS 150 only. Other gear oils reduce the change interval.

- Change the synchronising gear oil

Changing Synchronising Gear Oil

- Make sure that the compressor is shut down and locked against inadvertent start up
- Undo the venting valve (e, 72) for venting
- Place a drain tray underneath the drain plug (h, 80)
- Open the drain plug (h, 80) and drain the oil
- Make sure that the seal ring (81) on the drain plug (h, 80) is serviceable, replace if necessary
- Firmly reinsert the drain plug (h, 80) together with the seal ring (81)
- Remove the venting valve (e, 72) completely
- Fill in new gear oil until the level is slightly above the middle of the sight glass (g, 76)
- Make sure that the seal ring on the venting valve (e, 72) is undamaged, if necessary replace the venting valve (e, 72)
- Firmly reinsert the venting valve (e, 72) together with the seal ring
- Dispose of the used oil in compliance with applicable regulations

Overhaul



CAUTION

In order to achieve best efficiency and a long life the compressor was assembled and adjusted with precisely defined tolerances.

This adjustment will be lost during dismantling of the compressor.

It is therefore strictly recommended that any dismantling of the compressor that is beyond of what is described in this manual shall be done by Busch service.



DANGER

In case the compressor conveyed gas that was contaminated with foreign materials which are dangerous to health, harmful material can reside in pores, gaps and internal spaces of the compressor.

Danger to health during dismantling of the compressor.

Danger to the environment.

Prior to shipping the compressor shall be decontaminated as good as possible and the contamination status shall be stated in a "Declaration of Contamination" (form downloadable from www.buschvacuum.com).

Busch service will only accept compressors that come with a completely filled in and legally binding signed "Declaration of Contamination" (form downloadable from www.buschvacuum.com).

Removal from Service

Temporary Removal from Service

- Prior to disconnecting pipes/lines make sure that all pipes/lines are vented to atmospheric pressure

Recommissioning

- Observe the chapter Installation and Commissioning (page 4)

Dismantling and Disposal



DANGER

In case the compressor conveyed gas that was contaminated with foreign materials which are dangerous to health, harmful material can reside in pores, gaps and internal spaces of the compressor.

Danger to health during dismantling of the compressor.

Danger to the environment.

During dismantling of the compressor personal protective equipment must be worn.

The compressor must be decontaminated prior to disposal.

- Drain the oil
- Make sure that materials and components to be treated as special waste have been separated from the compressor
- Make sure that the compressor is not contaminated with harmful foreign material

According to the best knowledge at the time of printing of this manual the materials used for the manufacture of the compressor involve no risk.

- Dispose of the used oil in compliance with applicable regulations
- Dispose of the compressor as scrap metal

Troubleshooting



WARNING

Risk of electrical shock, risk of damage to equipment.

Electrical installation work must only be executed by qualified personnel that knows and observes the following regulations:

- IEC 364 or CENELEC HD 384 or DIN VDE 0100, respectively,
- IEC-Report 664 or DIN VDE 0110,
- BGV A2 (VBG 4) or equivalent national accident prevention regulation.



CAUTION

During operation the surface of the compressor may reach temperatures of more than 70 °C.

Risk of burns!

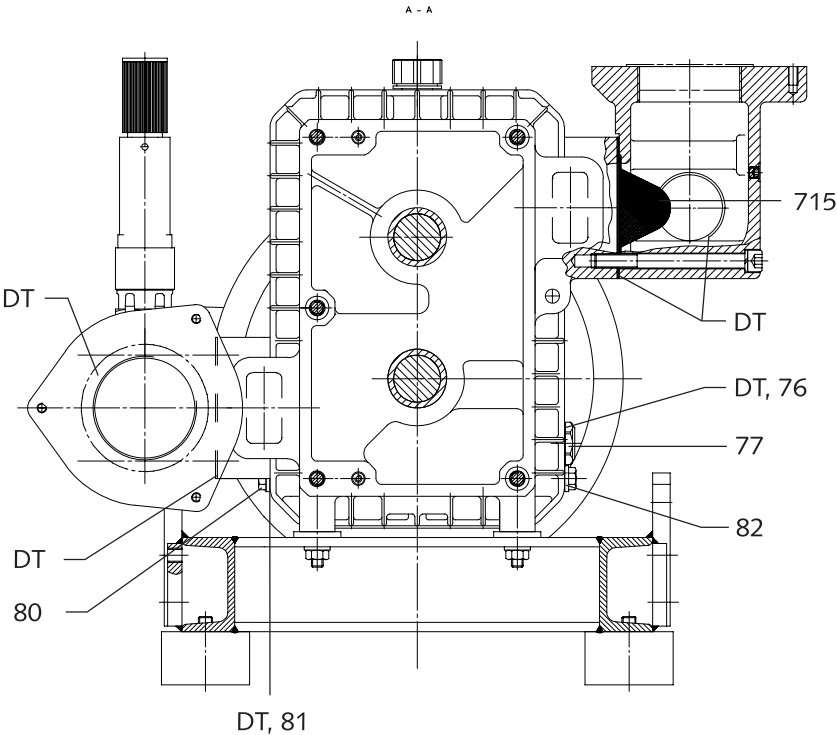
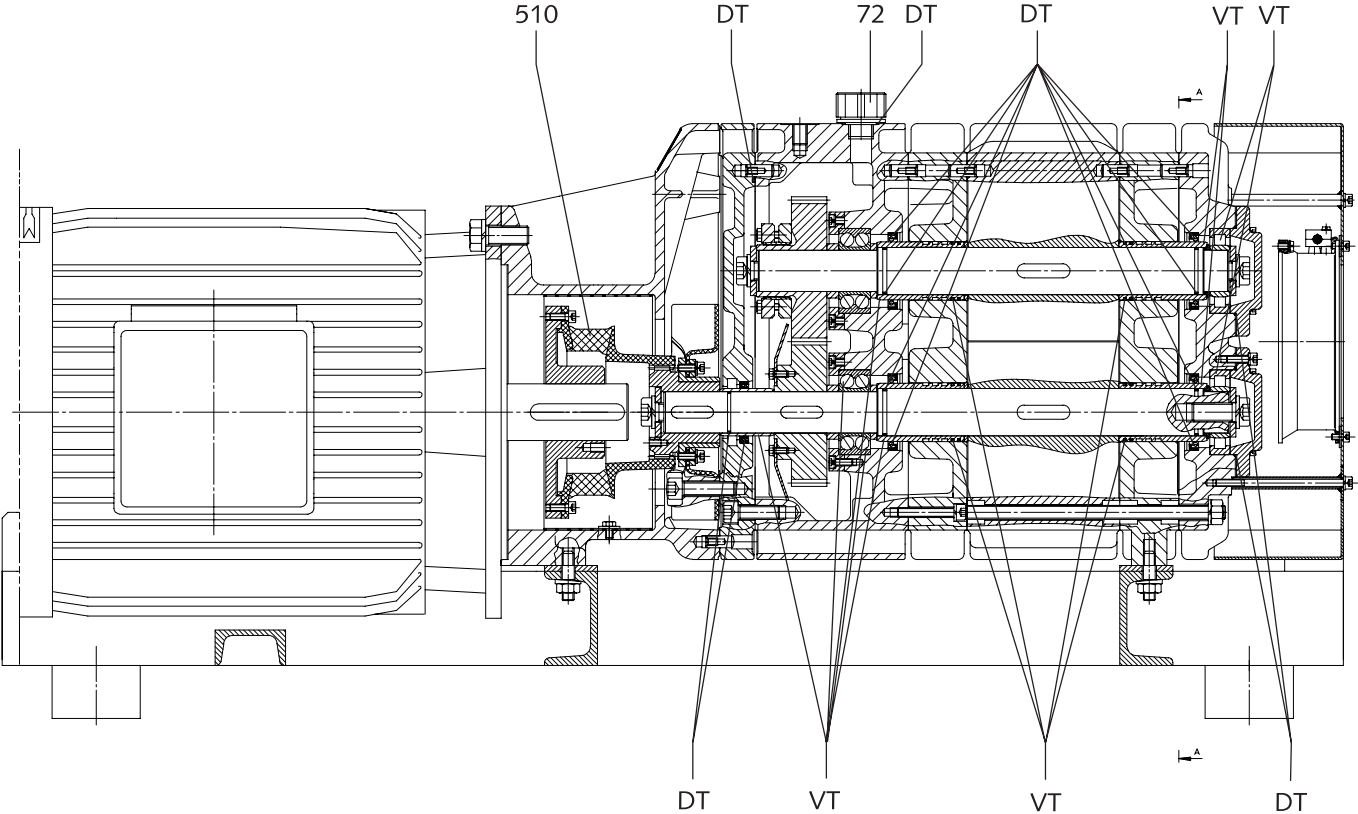
Let the compressor cool down prior to a required contact or wear heat protection gloves.

Problem	Possible Cause	Remedy
The compressor does not reach the usual pressure The drive motor draws a too high current (compare with initial value after commissioning) Filling the system takes too long Building up pressure in the system takes too long	The pressure system or pressure line is not leak-tight	Check the hose or pipe connections for possible leak
	The pressure relief valve/regulating system is misadjusted or defective	Adjust, repair or replace, respectively
	The screen (715) in the inlet connection (b) is partially clogged	Clean the screen (715) If cleaning is required too frequently install a filter upstream
	In case a filter (b) is installed on the inlet connection (b): The filter (b) on the inlet connection (b) is partially clogged	Clean or replace the inlet air filter (b), respectively
	Partial clogging in the suction, discharge or pressure line	Remove the clogging
	Long suction, discharge or pressure line with too small diameter	Use larger diameter
	The valve disk of the inlet non-return valve is stuck in closed or partially open position	Disassemble the inlet, clean the screen (715) and the valve (714) as required and reassemble
	Internal parts are worn or damaged	Repair the compressor (Busch service)
The compressor does not start	The drive motor is not supplied with the correct voltage or is overloaded	Supply the drive motor with the correct voltage
	The drive motor starter overload protection is too small or trip level is too low	Compare the trip level of the drive motor starter overload protection with the data on the nameplate, correct if necessary In case of high ambient temperature: set the trip level of the drive motor starter overload protection 5 percent above the nominal drive motor current
	One of the fuses has blown	Check the fuses
	The connection cable is too small or too long causing a voltage drop at the compressor	Use sufficiently dimensioned cable

	The compressor or the drive motor is blocked	Make sure the drive motor is disconnected from the power supply Remove the fan cover Try to turn the drive motor with the compressor by hand If the unit is still frozen: remove the drive motor and check the drive motor and the compressor separately If the compressor is blocked: Repair the compressor (Busch service)
	The drive motor is defective	Replace the drive motor (Busch service)
The compressor is blocked	Solid foreign matter has entered the compressor	Repair the compressor (Busch service) Make sure the suction line is equipped with a screen If necessary additionally provide a filter
	Corrosion in the compressor from remaining condensate	Repair the compressor (Busch service) Check the process Observe the chapter Conveying Condensable Vapours (→ page 7)
	The compressor was run in the wrong direction	Repair the compressor (Busch service) When connecting the compressor make sure the compressor will run in the correct direction (→ page 5: Installation)
The drive motor is running, but the compressor stands still	The coupling between the drive motor and the compressor is defective	Replace the coupling element
The compressor starts, but labours or runs noisily or rattles The drive motor draws a too high current (compare with initial value after commissioning)	Loose connection(s) in the drive motor terminal box Not all drive motor coils are properly connected The drive motor operates on two phases only	Check the proper connection of the wires against the connection diagram Tighten or replace loose connections
	The compressor runs in the wrong direction	Verification and rectification → page 4: Installation and Commissioning
	Foreign objects in the compressor Stuck bearings	Repair the compressor (Busch service)
The compressor runs very noisily	Defective bearings	Repair the compressor (Busch service)
	Worn coupling element	Replace the coupling element
	Low oil level in the synchronising gear	The synchronising gear is leaky Repair the compressor (Busch service)
	Synchronising gear damaged due to operation with low oil level	Repair the compressor (Busch service)
The compressor runs very hot	Insufficient air ventilation	Make sure that the cooling of the compressor is not impeded by dust/dirt Clean the fan cowlings, the fan wheels, the ventilation grilles and the cooling fins Install the compressor in a narrow space only if sufficient ventilation is ensured
	Ambient temperature too high	Observe the permitted ambient temperatures
	Temperature of the inlet gas too high	Observe the permitted temperatures for the inlet gas
	Insufficient gas transfer	Provide a pressure relief valve
	Mains frequency or voltage outside tolerance range	Provide a more stable power supply

	In case a pressure relief valve/regulating system is installed: The pressure relief valve/regulating system is misadjusted or defective	Adjust, repair or replace, respectively
	Partial clogging of filters or screens Partial clogging in the suction, discharge or pressure line	Remove the clogging
	Long suction, discharge or pressure line with too small diameter	Use larger diameter

Sectional Drawing



Spare Parts

Note: When ordering spare parts or accessories acc. to the table below please always quote the type ("Type") and the serial no. ("No") of the compressor. This will allow Busch service to check if the compressor is compatible with a modified or improved part.

The exclusive use of genuine spare parts and consumables is a prerequisite for the proper function of the compressor and for the granting of warranty, guarantee or goodwill.

Your point of contact for service and spare parts in the United Kingdom:

Busch (UK) Ltd.
Hortonwood 30-35
Telford
Shropshire
TF1 7YB
Tel: 01952 677 432
Fax: 01952 677 423

Your point of contact for service and spare parts in Ireland:

Busch Ireland Ltd.
A10-11 Howth Junction Business Centre
Kilbarrack, Dublin 5
Tel: +353 (0)1 8321466
Fax: +353 (0)1 8321470

Your point of contact for service and spare parts in the USA:

Busch Inc.
516-B Viking Drive
Virginia Beach, VA 23452
Tel: 1-800-USA-PUMP (872-7867)

Your point of contact for service and spare parts in Canada:

Busch Vacuum Technics Inc.
1740, Boulevard Lionel Bertrand
Boisbriand (Montréal)
Québec J7H 1N7
Tel: 450 435 6899
Fax: 450 430 5132

Your point of contact for service and spare parts in Australia:

Busch Australia Pty. Ltd.
30 Lakeside Drive
Broadmeadows, Vic. 3047
Tel: (03) 93 55 06 00
Fax: (03) 93 55 06 99

Your point of contact for service and spare parts in New Zealand:

Busch New Zealand Ltd.
Unit D, Arrenway Drive
Albany, Auckland 1311
P O Box 302696
North Harbour, Auckland 1330
Tel: 0-9-414 7782
Fax: 0-9-414 7783

Find the list of Busch companies all over the world (by the time of the publication of these installation and operating instructions) on page 16 (rear cover page).

Find the up-to-date list of Busch companies and agencies all over the world on the internet at www.buschvacuum.com.

Pos.	Part	Qty	Part no.
72	Venting valve (=oil fill plug) with seal ring	1	0543 107 407
76	Sight glass	1	0583 000 001
77	Seal ring for sight glass	1	0480 000 271
80	Plug	1	0415 000 006
81	Seal ring	1	0484 000 046
82	Seal ring for plug with magnet	1	0482 137 352
510	Flexible coupling, complete	1	0510 118 749

714	Inlet flange, lower part, with non-return valve (MI 1352 BV)	1	0916 000 670
714	Inlet flange, lower part, with non-return valve (MI 1502 BV)	1	0916 000 672
715	Screen (MI 1352 BV)	1	0534 000 041
715	Screen (MI 1502 BV)	1	0534 000 094
—	Filter cartridge, paper, for inlet filter (MI 1352 BV)	1	0532 000 005
—	Filter cartridge, paper, for inlet filter (MI 1502 BV)	1	0532 000 006

Spare Parts Kits

Spare parts kit	Part no.
Overhaul kit (incl. set of seals, marking "VT" and "DT")	0993 120 489
Set of seals (marking "DT")	0990 120 487

Oil

Denomination	Busch VS 150
ISO-VG	150
Base	PAO
Density [g/cm ³]	0.846
Kinematic viscosity at 40 °C [mm ² /s]	150
Kinematic viscosity at 100 °C [mm ² /s]	19.8
Flashpoint [°C]	236
Pourpoint [°C]	-54
Part no. 1 l packaging	0831 164 883
Filling quantity, approx. [l]	0.6

EU Declaration of Conformity

This Declaration of Conformity and the CE-markings affixed to the name plate are valid for the machine within the scope of delivery. This Declaration of Conformity is issued under the sole responsibility of the manufacturer.

When this machine is integrated into a superordinate machinery, the manufacturer of the superordinate machinery (this can be the operating company, too) must conduct the conformity assessment process for the superordinate machine or plant, issue the Declaration of Conformity for it and affix the CE-marking.

The manufacturer:

Busch Produktions GmbH
Schauinslandstr. 1
79689 Maulburg
Germany

declares that the machine: compressor MINK MI 1502 BP

fulfill(s) all the relevant provisions from EU directives:

- 'Machinery Directive' 2006/42/EC, if the serial number is less than or equal to DEM126999999
- 'Machinery Regulation' (EU) 2023/1230, if the serial number is greater than or equal to DEM127000000
- 'Electromagnetic Compatibility' (EMC) 2014/30/EU
- 'RoHS' 2011/65/EU Restriction of the use of certain hazardous substances in electrical and electronic equipment (incl. all related applicable amendments)

and comply(-ies) with the following harmonized standards that have been used to fulfill those provisions:

Standard	Title of the Standard
EN ISO 12100 : 2010	Safety of machinery - Basic concepts, general principles of design
EN 1012-1 : 2010 EN 1012-3 : 2013	Compressors - Safety requirements - Part 1 and Part 3
EN 60204-1 : 2018	Safety of machinery - Electrical equipment of machines - Part 1: General requirements
EN ISO 13857 : 2019	Safety of machinery - Safety distances to prevent hazard zones being reached by the upper and lower limbs
EN ISO 3744 : 2010	Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for an essentially free field over a reflecting plane
EN IEC 61000-6-2 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Immunity for industrial environments
EN IEC 61000-6-4 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Emission standard for industrial environments

Legal person authorized to compile the technical file and authorized representative in the EU (if the manufacturer is not located in the EU):

Busch Dienste GmbH, Schauinslandstr. 1, DE-79689 Maulburg

Maulburg, 2026.02.02



Dr. Martin Gutmann
General Manager
Busch Produktions GmbH

UK Declaration of Conformity

This Declaration of Conformity and the UKCA-markings affixed to the name plate are valid for the machine within the scope of delivery. This Declaration of Conformity is issued under the sole responsibility of the manufacturer.

When this machine is integrated into a superordinate machinery, the manufacturer of the superordinate machinery (this can be the operating company, too) must conduct the conformity assessment process for the superordinate machine or plant, issue the Declaration of Conformity for it and affix the UKCA-marking.

The manufacturer:

Busch Produktions GmbH
Schauinslandstr. 1
79689 Maulburg
Germany

declares that the machine: compressor MINK MI 1502 BP

fulfill(s) all the relevant provisions from UK legislations:

- Supply of Machinery (Safety) Regulations 2008
- Electromagnetic Compatibility Regulations 2016
- Restriction of the use of certain hazardous substances in Electrical and Electronic Equipment Regulations 2012

and comply(-ies) with the following designated standards that have been used to fulfill those provisions:

Standard	Title of the Standard
EN ISO 12100 : 2010	Safety of machinery - Basic concepts, general principles of design
EN 1012-1 : 2010 EN 1012-3 : 2013	Compressors - Safety requirements - Part 1 and Part 3
EN 60204-1 : 2018	Safety of machinery - Electrical equipment of machines - Part 1: General requirements
EN ISO 13857 : 2019	Safety of machinery - Safety distances to prevent hazard zones being reached by the upper and lower limbs
EN ISO 3744 : 2010	Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for an essentially free field over a reflecting plane
EN IEC 61000-6-2 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Immunity for industrial environments
EN IEC 61000-6-4 : 2019	Electromagnetic compatibility (EMC) - Generic standards. Emission standard for industrial environments

Legal person authorized to compile the technical file and importer in the UK (if the manufacturer is not located in the UK):

Busch (UK) Ltd, 30 Hortonwood, Telford - UK

Maulburg, 2026.02.02



Dr. Martin Gutmann
General Manager
Busch Produktions GmbH

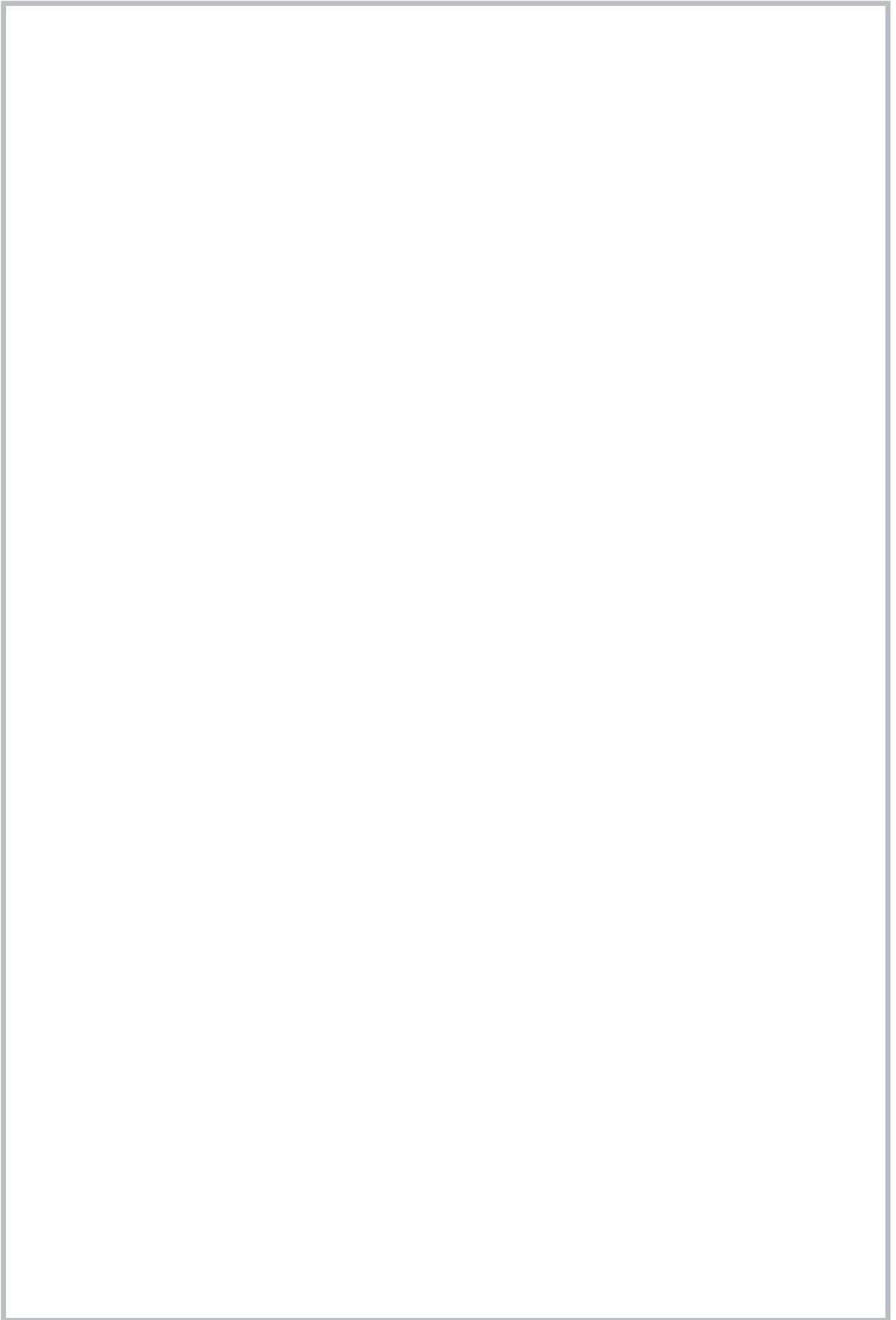
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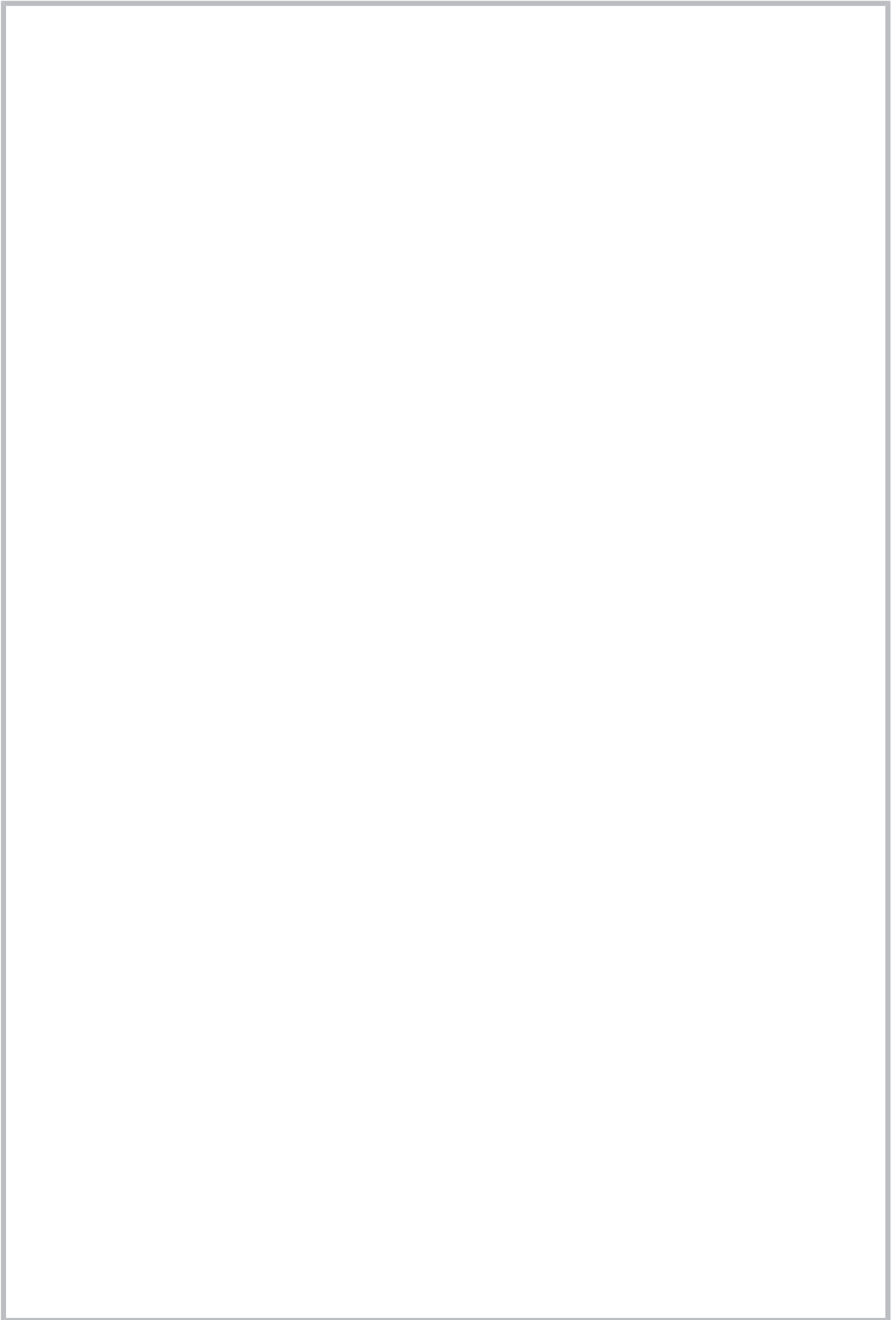
For motor connection parameters see nameplate

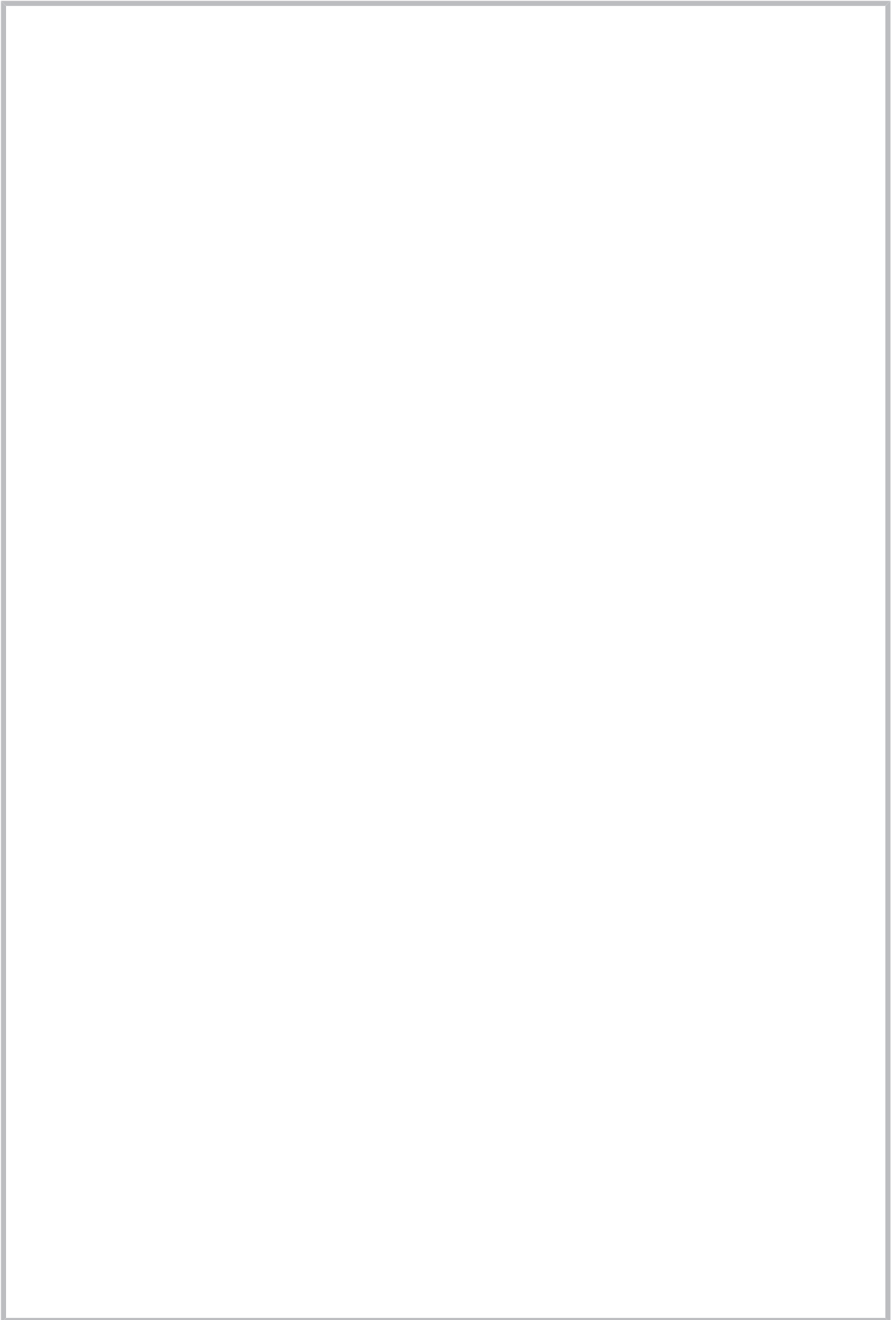
MINK MI 1502 B P					
Nominal pumping speed (50 / 60 Hz)	m ³ /h ACFM	500 / 580 295 / 342			
Overpressure (50 Hz)	bar(g)	see name plate (NP)			
		0.8	1.2	1.6	2.0
	PSIG	11.6	17.4	23.2	29.0
Nominal motor rating (50 Hz)	kW	≥ 15.0	≥ 18.5	≥ 22.0	≥ 25.0
	HP	≥ 20.1	≥ 24.8	≥ 29.5	≥ 33.5
Overpressure (60 Hz)	bar(g)	see name plate (NP)			
		0.5	1.0	1.3	2.0
	PSIG	7.3	14.5	18.9	29.0
Nominal motor rating (60 Hz)	kW	≥ 17.3	≥ 22.0	≥ 25.0	≥ 30.0
	HP	≥ 23.2	≥ 29.5	≥ 33.5	≥ 40.2
Nominal motor speed (50 / 60 Hz)	min ⁻¹ RPM	3000 / 3600			
Sound pressure level (ISO 3744), 1 m distance, at medium load (50 / 60 Hz)	dB(A)	87 / 92			
Ambient temperature range	°C	0...40 *			
	°F	32...104 *			
Inlet gas temperature range	°C	0...40 *			
	°F	32...104 *			
Ambient pressure		Atmospheric pressure			
Installation altitude		100% load capacity (no derating) up to 1000m; Derating 1% / 100m at 1000...3000m			
Oil capacity	L	0.6			
	qts	0.63			
Oil		Busch VS 150			
Weight approx.	kg	390 **			
	lbs	860 **			

* In case of higher or lower temperatures, please consult your Busch representative.

** The weight can vary depending on the order.







Busch Vacuum Solutions

With a network of over 60 companies in more than 40 countries and agencies worldwide, Busch has a global presence. In every country, highly competent local personnel delivers custom-tailored support backed by a global network of expertise. Wherever you are. Whatever your business. We are there for you.



● Busch companies and Busch employees ● Local representatives and distributors ● Busch production site

www.buschvacuum.com